

**2020**

Plaques, Etchings & Nameplates  
Professional Catalog

*Made True.*



## OUR MISSION

We manufacture custom solutions that identify, direct and protect the world.

Gemini has the expertise and capacity to handle any project. We have plants located in Minnesota, Iowa, Nevada, Texas and Virginia in the United States; Ontario, Canada; and Reynosa, Mexico. With a collective footprint of over 800,000 square feet, we have the capability to handle any customer project that comes our way – large or small.

Our Made True approach sets Gemini apart in the industry – beyond expertise, ability and capacity. Made True is how we go about our business in providing you the finest dimensional letters, logos and plaques.

# *Made True.*

## OUR VALUES

Gemini incorporates our Made True values into everything we do, every day.

**Customer Focus** – Our non-wavering commitment to our customers and our consistent dedication to excellence have produced a client base that includes some of the most respected organizations in the world. When you partner with us, you become an extension of our family.

**Teamwork** – Think of us as a part of your team. Leverage our capacity and equipment along with our expertise in sourcing, manufacturing and logistics for Made True quality, low costs and fast turns. Partner with Gemini to free up your resources to focus on front-end activities to grow your business.

**Stewardship** – Gemini has a passion to serve our communities, the sign industry and our environment. Annually, we share a minimum of 2% of our pre-tax earnings to charitable causes in our communities. In addition, we are involved in more than a dozen sign associations, contribute to the American Sign Museum and are a leading sponsor of industry education and topical research in our field. Gemini also has a long-standing commitment to earth-friendly production, as evidenced by our use of recycled, recyclable and regionally manufactured products, setting the standard for best practices in the industry.

**Stability** – Gemini has been in the sign industry for 55 years; starting with the manufacture of vacuum-formed plastic products. Soon after, we began manufacturing plastic letters, which marked the beginning of our involvement in the sign industry. Despite dramatic changes in the way the world does business, our philosophy has remained unchanged: to provide the highest quality letters, logos and plaques, at the lowest possible cost, hassle-free, with the quickest delivery in the industry.

**Curiosity** – With a curiosity for continuous improvement and the desire to do more for you, our stability offers us the ability to be innovative. We routinely work with virtually every material used in the sign-making process. Our investment in research, development and testing – as well customers like you - keep us on the leading edge.

**Honesty** – Gemini is true to our word and our Lifetime Guarantee. Your Gemini purchase will be Made True, constructed from the highest quality materials and will be guaranteed for life.

**Respect** – Gemini understands the importance and value of your time. We strive to make it easy to do business with us by offering online resources such as our Online Estimators, Live Chat and Online Payment Portal – to not having voicemail – so you know that every time you call you will speak with someone who can help you. Gemini values every customer, and does not have any minimum spend requirements to partner with us.



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www.GeminiSignProducts.com

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plaques@GeminiSignProducts.com  
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Saturday: 8 a.m.–noon (Central)

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Saturday: 8 a.m.–noon (Central)

*Gemini products are only sold through sign professionals and graphics resellers.*

**GeminiSignProducts.com**

Access our Partner Portal section for online design tools, material specifications, instructional videos, order forms and more.

**Username:** Your customer number

**Password:** Your phone number (no dashes)



All Gemini products are built to last and guaranteed for life.

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# A PROMISE TO OUR CUSTOMERS

Gemini is committed to supplying you with the world's highest quality dimensional letters, logos and plaques at fair prices, with the fastest delivery, all with a Lifetime Guarantee. If for any reason you have a problem with anything we make or do, we will make it right with you.



## Dear Fellow Sign, Design and Recognition Professionals,

Gemini continues to innovate and invest in our product and service offerings to better meet the needs of an ever-evolving industry and most importantly, the needs of you – our partner.

You will see results of these investments, and our innovative focus, first and foremost in the catalog you're holding right now. Gemini acquired a respected, established, successful business – Identification Plates, Inc, otherwise known as, ID Plates. ID Plates is known for providing sheet metal, stock and custom blanks to the awards and recognition industry for over 60 years, along with award winning service and skilled artisans who've been working with metals for decades. We now have so many plaques and plates options we felt it important to dedicate a separate catalog specific to these products and capabilities!

We welcome you to look no further than Gemini for high quantity, high quality nameplate, badge and identification plate needs. With this acquisition, Gemini now offers you a wide spectrum of plaque and plate capabilities, from one-off highly customized solutions to high quality, high quantity thin gauge solutions to fulfill all your customer's Commercial, Decorative and Promotional needs. Make sure to review the following pages showing "What's New" in plaques and plates.

You'll also notice our Distribution Products Brochure, a targeted piece highlighting our sign supply offerings and key Distributors who offer these additional supplies to support your business.

At the end of the day, Gemini is a solutions provider, not just a product provider. Use these catalogs as a foundation for design. Gemini is committed to offering innovative products and services to make it an easy decision to turn to us for your customer's needs, knowing they will get superior product and you will profit.

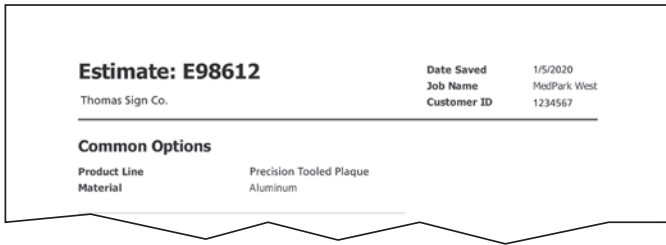
In closing, from our family to yours, thank you! We're honored to have earned your business and hope we've earned your loyalty as well. And remember, because we value our partnership with you, we will never, ever, sell directly to your customers.

Sincerely,

A handwritten signature in black ink that reads "Frederick Oss". The signature is written in a cursive, slightly stylized font.

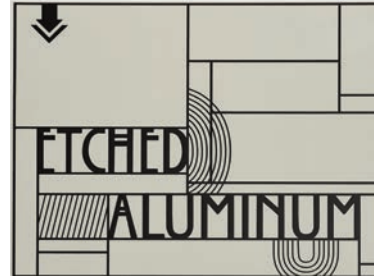
Frederick M. Oss, *President*





## Etched Aluminum

Gemini is proud to introduce Etched Aluminum to our plaque capabilities, adding a material choice to our already full offering of Stainless Steel, Copper, Bronze and Brass. Etching is a chemical process which transfers art directly to the metal. Aluminum is now offered for when an aluminum look is required, or you need a lighter weight option than stainless, copper, bronze, and brass.



## Improved Quote Turnaround Time - Introducing, TrueQuote

You will begin to quote requests from Gemini Customer Service that looks like this over the next year. TrueQuote is only one example of how we are utilizing all our resources to improve your customer experience. We know how important quick quote turnaround time is to winning business. Over the last year, Gemini has made giant strides in improving our request turnaround time with our ongoing goal of less than 1 day for most plaque requests.

What's great is this tool is also available to you on our Gemini Partner Portal 24/7. Any quotes the Gemini Customer Service team, or you, complete on this tool are saved on your portal site for reference, changes or submitting to an order.

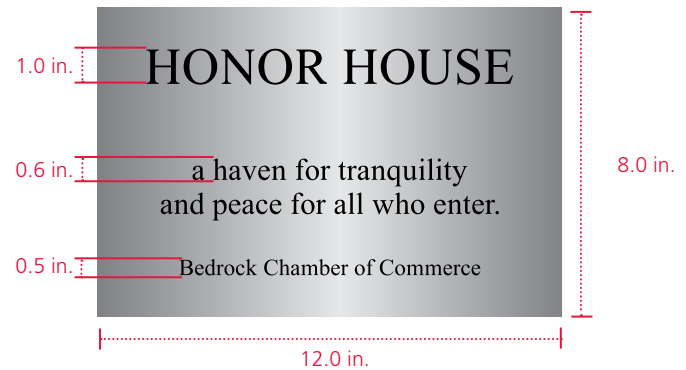
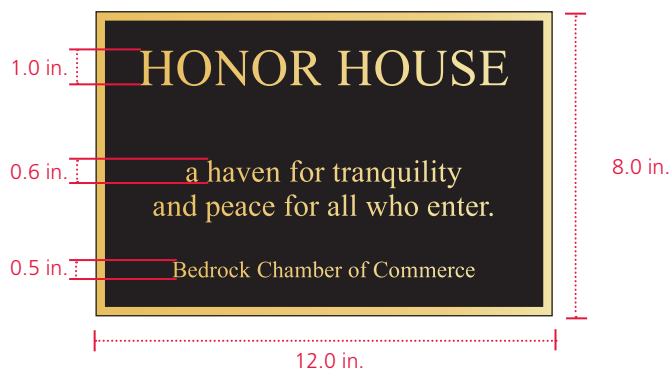
## Multi-Color Fill

With the additional capabilities gained by the acquisition of ID Plates, Gemini offers stunning multi-color fill on chemically etched metal. What will your first design be?



## Jumpstart your Plaque Requests!

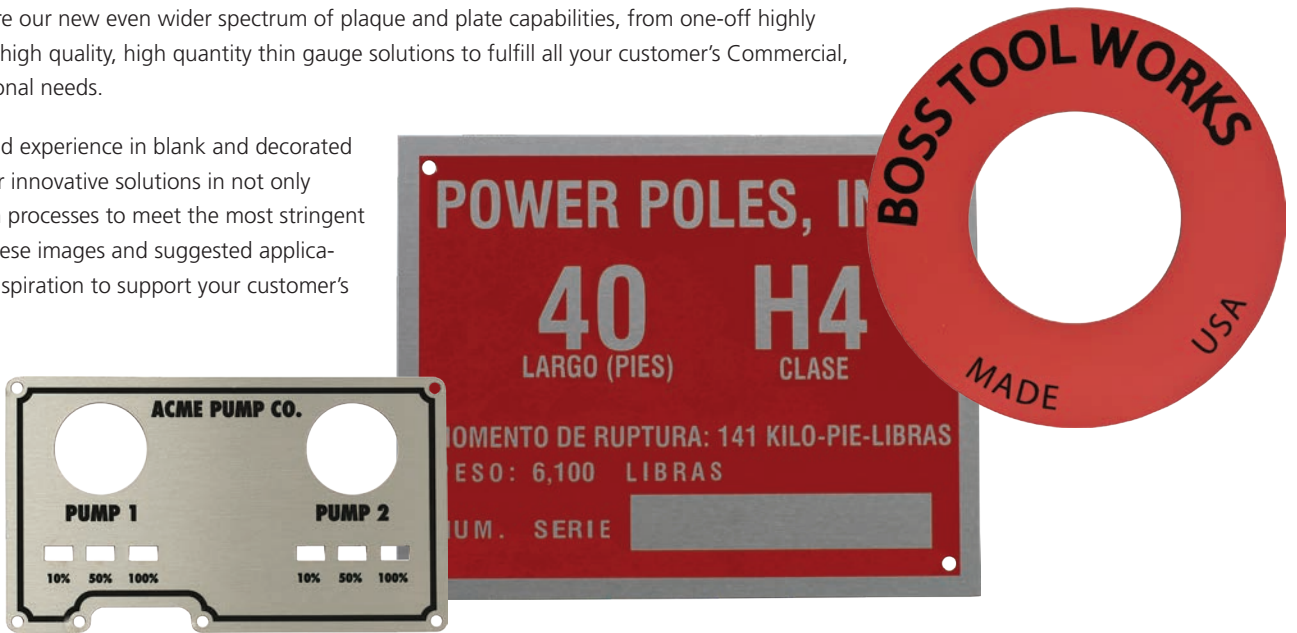
We have extended the Jumpstart process to the plaques request processing teams! Our goal is to share information on how Gemini can improve your plaque quoting and ordering experience. Please review the best practices, by plaque type, on pages 7 and 34. Thank you!



## Introducing high quality identification solutions from ID Plates by Gemini.

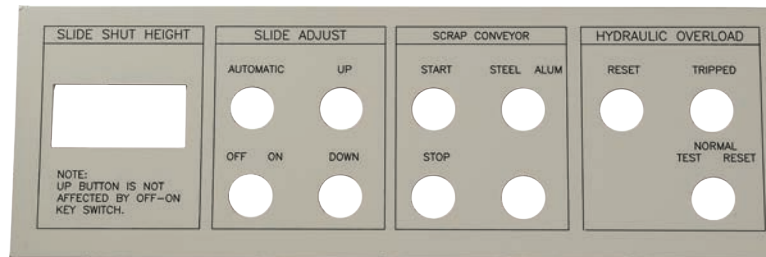
Gemini is excited to share our new even wider spectrum of plaque and plate capabilities, from one-off highly customized solutions to high quality, high quantity thin gauge solutions to fulfill all your customer's Commercial, Decorative and Promotional needs.

With unmatched skill and experience in blank and decorated metal products; we offer innovative solutions in not only metal materials but with processes to meet the most stringent requirements. Review these images and suggested applications and use them as inspiration to support your customer's in new ways.

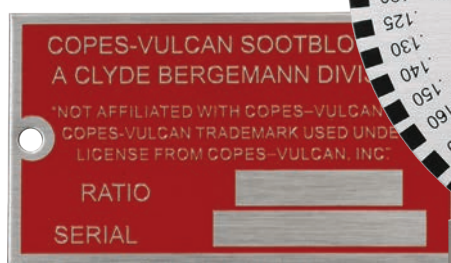


## COMMERCIAL

- Model Number Plates
- Rating Plates
- Serial Number Plates
- Machine Tags
- Property Tags
- VIN Plates
- Control/Instrument Panels
- Dials and Scales
- Warning Plates
- Valve Tags
- Bar Code Plates
- QR Code Plates



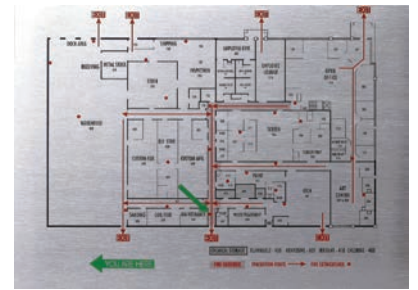
PSV#	SET PRESS					PSI
	2008	2009	2010	2011	2012	
JAN.						
FEB.						
MAR.						
APR.						
MAY						
JUNE						
JULY						
AUG.						
SEPT.						
OCT.						
NOV.						
DEC.						





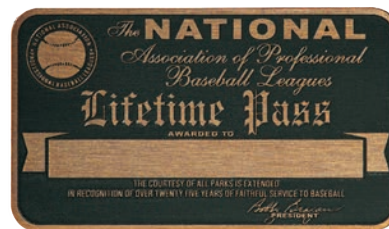
**DECORATIVE**

- Corporate Identification
- Logo Plates
- Interior Signage
- Ornamental Plates



**PROMOTIONAL**

- Name Badges
- Membership Cards
- Business Cards
- Luggage Tags
- Key Tags





# PLAQUES





# Cast & Precision Tooled



- Typical 8 days production after art approval
- Earth-friendly lead and mercury-free alloys
- 11 finish options
- Integrated custom logos, emblems or portraits



## Classic & Permanent Incredible Variety

For a sense of permanency and architectural depth, consider the classic look of Gemini cast and precision tooled bronze, brass or aluminum plaques, logos and emblems. Ideal for professional offices, university and government buildings, and commemorative uses, these plaques are available in 11 different finishes, including polished, painted or oxidized. Using only the purest, lead-free alloys, Gemini's cast and precision tooled plaques are available in various depths.







## Metal Plaques

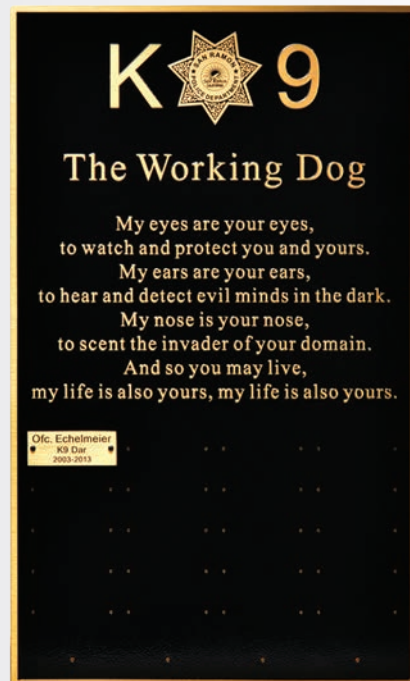
Gemini cast and precision tooled plaques offer a sense of permanency with a classic look and architectural depth. A range of metals and finishes makes these plaques ideal for almost any application.

### Gemini Plaque Advantages:

- Dedicated Customer Service team
- Industry leading 8 day lead time
- No rush charges or extra surcharges
- Superb quality and competitively priced
- The broadest manufacturing platforms.  
You choose what's best for your application.



Polished Bronze, recessed letters & graphics, black sand background, 15" x 15"



Brushed bronze, raised graphics, individual etched memorial plate, black sand background, 24" x 36"



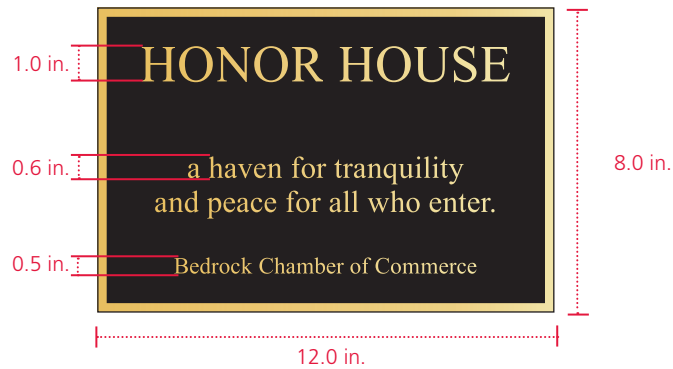
Brushed bronze, raised graphics, black border and maroon background, 18" x 12"

## JumpStart Your Cast & Precision Tooled Plaque Request

1

VECTOR PDF  
WITH SIZES

Indicate all dimensions within the artwork file. Example:



2

CHOOSE

- A) Material
- **ALUMINUM**
  - **BRONZE**
  - **BRASS (PRECISION TOOLED ONLY)**
- B) Border Style (Reference Page 10)
- C) Background Color (Reference Page 10)
- D) Finish Option (Reference Page 11)
- E) Background Texture (Reference Page 11)
- F) Mounting Option (Reference Page 12)

### Example Above Would Be:

BRONZE PLAQUE - 12" X 8"

- SINGLE LINE BORDER
- DARK OXIDE 1315 BACKGROUND
- SATIN BRUSHED FINISH
- SAND TEXTURE BACKGROUND
- BLIND STUD MOUNT

3

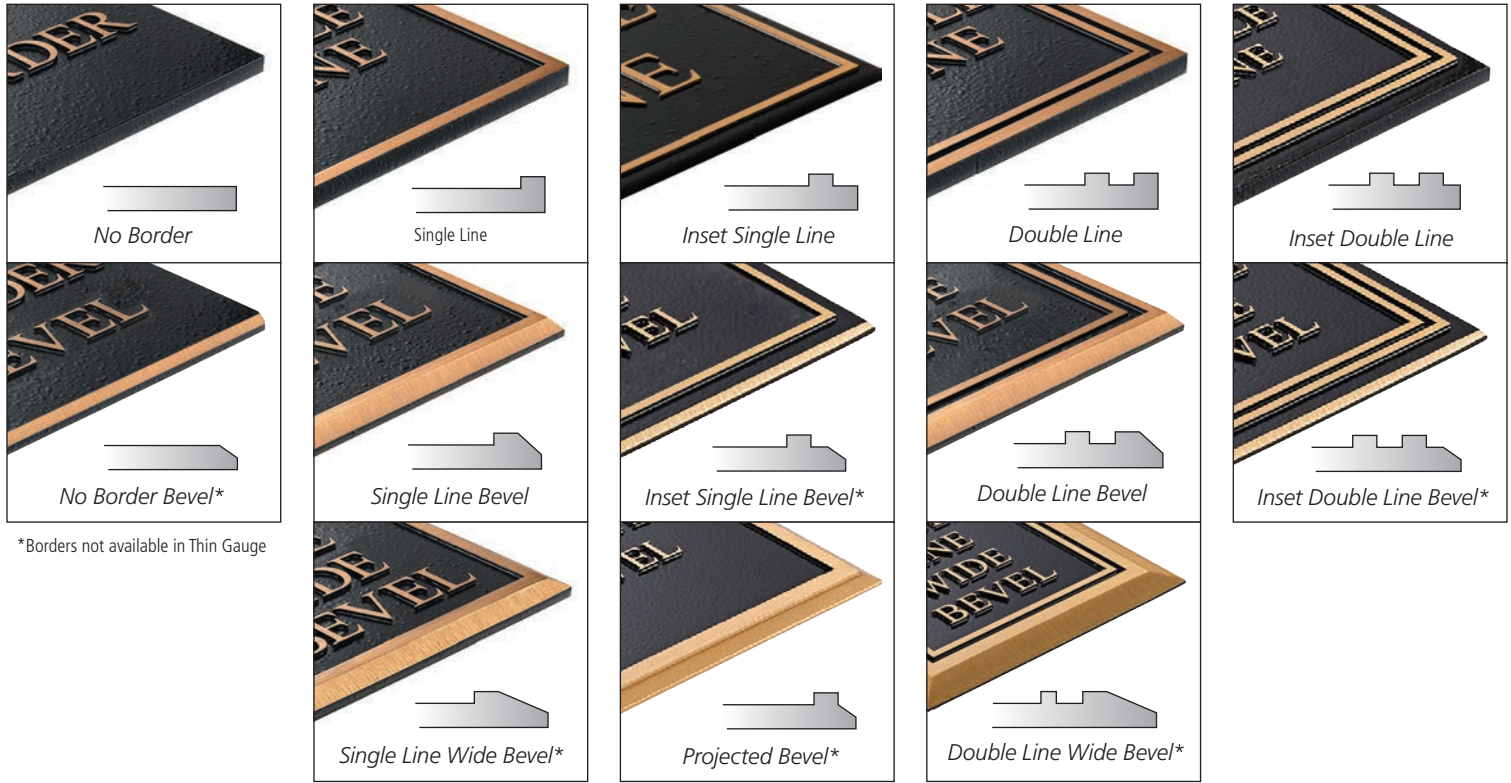
Email your artwork file and specifications to:

Plaques@GeminiSignProducts.com



## Standard Borders

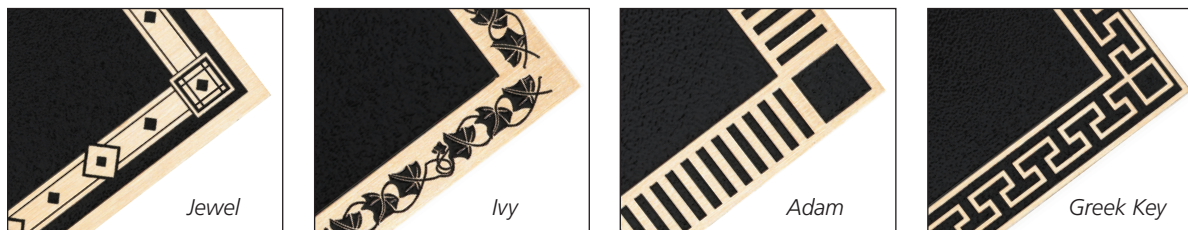
Border finish matches plaque copy. Other borders are also available. Email for a quote. (Illustrations not to scale) Edge color matches background color.



\*Borders not available in Thin Gauge

## Custom Borders

These precision tooled decorative borders are available for \$45. Other borders are also available. Please email for a quote.



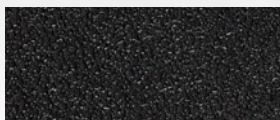
Cast sculpted borders available:  
\$4.25/linear inch



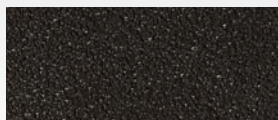
ex. Sculpted Cast

## Most Common Background Colors

Other standard painted colors shown on page 45. Custom colors available (\$25 per color match).



*Black*  
2025



*Dark Oxide*  
1315



*Brown*  
F63R

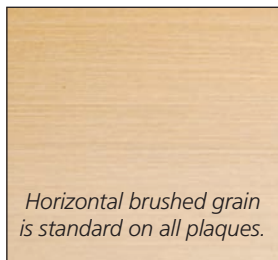


*Duranodic Bronze*  
3130



## Standard Finish Options

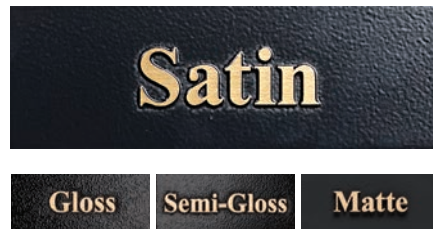
### Brushed Finish



### Edge Color



### Clear Coat Options



Satin is standard on brushed finishes. Gloss is standard on polished finishes. Matte is standard on PhotoRelief™. Clear coat for harsh environments is also available upon request at no charge.

## Specialty Finish Options

### Bronze Finishes

Oxidized finishes vary from order to order. Size limitations may apply.



Light Oxidized (+15%)



Oxidized (+15%)



Dark Oxidized (+15%)

Verde, Turquoise & Green Patina finishes available. Add 30% All patinas, by their very nature, will vary from plaque to plaque and order to order, and will change over time. Patina finishes may "bleed" onto the installation surface when installed outside.

### Other Finishes



Flash Bronze (+15%)  
Interior Applications Only



Raised Painted Copy  
(Up to 2 additional colors  
- \$75 per color)

Multi-colored (4 colors or more)  
raised & recessed areas  
Email for quote

### Polished Finishes



Polished Bronze (+50%)



Polished Brass (+60%)  
Precision Tooled Only

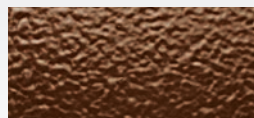


Polished Aluminum (+50%)  
Precision Tooled Only

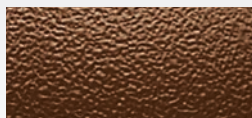


Buffed Aluminum (+50%)  
Cast

## Bronze, Brass & Aluminum Background Textures



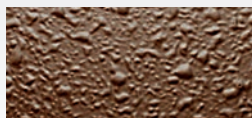
Leatherette



Stipple



Sand



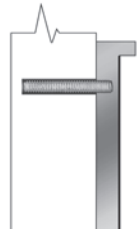
Pebble



Classic Leather  
Cast only  
(28" x 48" max.)

## Surface Mounts

Plaques installed on stucco require spacers on studs. Installation tips can be found at [GeminiSignProducts.com](http://GeminiSignProducts.com) > Resources > Installation & Maintenance



**Blind Mount  
(Type A)**

Drilled & Tapped



**Solid Wall Mount  
(Type B)**



**Hollow Wall Mount  
(Type C)**



**Wood Mount  
(Type D)**



**Stud Boss Mount  
(Type AW)**

Plaques thinner than 1/4" can be stud mounted with welded stud bosses.

## Rosettes

Optional Rosettes are decorative covers for the screw heads, typically in each corner of bronze and aluminum plaques (included in price). Rosettes are available in 1/2", 3/4", 1" and 1-1/2" diameters. Rosettes with highlights are oxidized, aluminum rosettes are bead blasted. Screw heads are painted to match plaque background. Additional and replacement rosettes are \$23.50 each.



R-1



R-2



R-3



R-4

1" & 1-1/2" only



R-5



R-6



R-7

1" & 1-1/2" only

## Stake Mounts

### Garden Stake Mount (Type E)

Machine screws through 5/16" thick black anodized stakes into back of plaque. Maximum plaque size is 12" x 8" for one stake or 20" x 8" for two stakes. Minimum plaque height is 4"



### GARDEN STAKES

24"	\$90 ea.
36"	\$106 ea.
48"	\$125 ea.

### Post Mount (Type F)

Black painted aluminum brackets attach to back of plaque with machine screws. Aluminum square post bolts into bracket at a 45° or 90° angle. Plaques over 24" wide require two posts. 1" Post is on a 4" x 6" bracket. 1-1/2" Post is on a 5" x 7" bracket. 2" Post is on a 6" x 8" bracket.

### POST MOUNTS

For plaques up to 250 sq. in.	
6' x 1" Post	\$147
8' x 1" Post	\$197
For plaques up to 450 sq. in.	
6' x 1-1/2" Post	\$192
8' x 1-1/2" Post	\$255
For plaques up to 720 sq. in.	
6' x 2" Post	\$221
8' x 2" Post	\$295



## Post Mounts

### Post Cap Mount (Type R)

Cast as part of an aluminum or bronze plaque, the post cap mount is designed to fit on 1-1/2", 2" or 3" ID schedule 40 posts. Available on almost any custom plaque, single or double-sided, up to 30" x 30" - 1/2" deep. Post are provided either galvanized or painted the plaque background color. Radius blade is standard (shown), angle and ogee blades also available. Add the pricing from the table below to your plaque price.



Max. Plaque Size	Blade Width	Post Cap Height	Post I.D.	Post Cap Only	With 7' Post	With 8' Post	With 9' Post	With 10' Post
16" x 24"	10"	3-1/2"	1-1/2"	\$223	\$367	\$440	\$511	\$584
24" x 30"	12"	4-3/4"	2"	\$268	\$462	\$560	\$656	\$751
30" x 30"	18"	6-1/2"	3"	\$311	\$601	\$842	\$1,014	\$1,325

(9' and 10' post ship truck only)

### Square Post Side Mount

The square post side mount is meant to provide a free standing plaque mount for plaques over 900 sq. in. Copy can be applied to front and back. For plaques with front copy only, the backs will be finished. Using two steel posts that are 4" x 4", plaques up to 36 sq ft can be free standing mounted. The square post side mount is a complete mounting system that ships with the plaque and includes the posts and hardware necessary for install. Assembly only requires common hand tools and can be done at the job site. Add the pricing from the table below to your plaque price.



Post Size	Max. Plaque Size	With 8' Posts
2" x 2"	1,512 sq/in	\$970
3" x 3"	2,160 sq/in	\$1,195
4" x 4"	5,040 sq/in	\$1,579

### Square Post Back Mount

The square post back mount is meant to provide a free standing plaque mount for single sided applications. Using two or three steel posts that are 3" x 3" or 4" x 4", plaques up to 36 sq ft can be free standing mounted. The square post back mount is a complete in-ground mounting system that ships with the plaque and includes the posts and hardware necessary for install. Optional base plates for surface mounting are available. Assembly only requires common hand tools and can be done at the job site. Add the pricing from the table below to your plaque price.



Post Size	Max. Plaque Size	With 8' Posts
2" x 2"	1,512 sq/in	\$537
3" x 3"	2,160 sq/in	\$762
4" x 4"	5,040 sq/in	\$993



## Military & Government Seals

Gemini offers special pricing on cast seals in the many common military and government designs (including Army, Navy, Air Force, Marines, Coast Guard, Merchant Marines, Department of Homeland Security, POW/MIA & Dept. of Veterans Affairs). Other seals not shown can be manufactured for an additional cost. Email for quote. Multi-color seals can also be produced with an additional charge. Contact Gemini for more information about available seal designs and options.

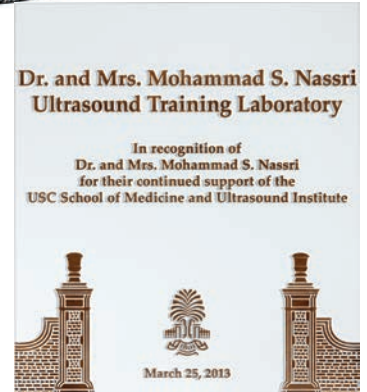
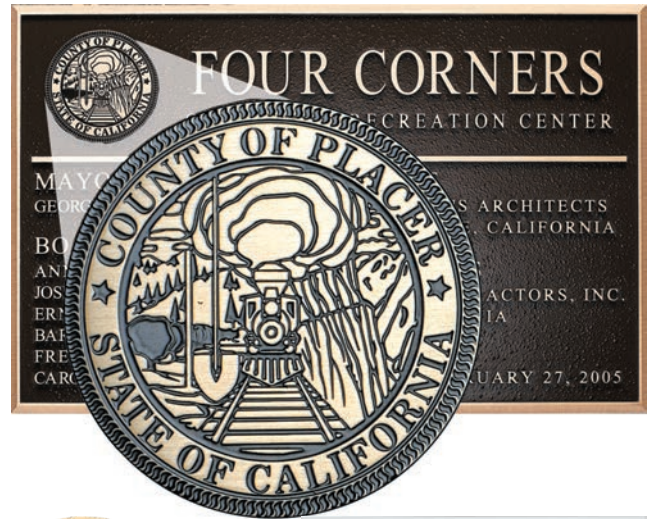
*Cast Seal Pricing: page 31*



## Integrated logos & emblems

Gemini has the capability to add a custom emblem or logo to your plaque in one of two ways. The emblem or logo can either be cast as part of the plaque, or crafted as a separate etched piece and attached to the plaque. Image detail is somewhat limited by the manufacturing process when cast, but the cost is included in the price of the plaque. There are nearly no detail restrictions with an etched emblem; however, additional charges will apply.

*UP TO 10"–Etched Line Art Insert (shown)-ADD \$155  
Etched Photo Insert-ADD \$390*





## Specialty Options

### Large Return Plaques

For applications where extra depth is desired, Gemini can manufacture plaques with a larger return in both precision tooled and cast. Our large return precision tooled plaques feature a 90° edge (60° also available) and depth of 3/4" to 2", instead of the standard 1/4" to 5/16" depth. STANDARD Cast depths up to 1". Deeper cast returns available - Email for quote.



Precision Tooled  
Large Return Back  
ADD 35%

### Double-sided Plaques

In some instances, such as a plaque that will be hung from the ceiling rather than mounted flat to a wall, both sides of a plaque will be visible. In such cases, a double-sided plaque may provide a more elegant look. Double-sided plaques feature a standard face, but have a finished back side that can be a mirror image of the front or a different design. To calculate the price for a double-sided plaque, multiply the regular plaque price by 2.25.



Double-sided plaque

### Projected Wayfinding Mount

Custom cast plaques, produced per your art, to fill the needs of directional wayfinding signage. Projected Wayfinding Plaques are designed for mounting to flat walls or posts, with plaques and brackets cast in one piece - or to round posts, with the addition of a secondary cast hardware accessory. Cast as a single or double sided plaques, in aluminum or bronze – available in most standard plaque finish options – up to 10" high x 20" long x around 1/2" thick. Mounting hardware not included. Email art for quote.

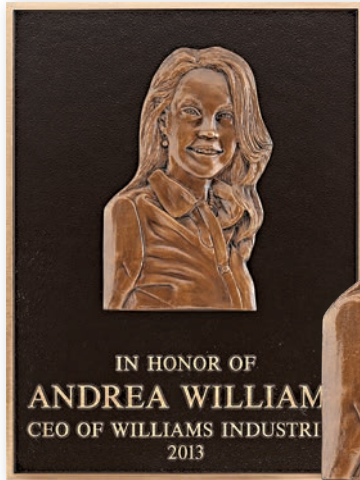


### Plaque Rejuvenation

After years of exposure, your plaque will show signs of aging. Bronze plaques will begin to patina, while aluminum plaques will lose their raw aluminum appearance and will develop an oxide skin on the surface of all exposed aluminum. If you would like to bring your existing plaque back to life with a fresh background coating and new brushed satin raised copy, Gemini's rejuvenation program may be for you. Please email us a photograph of your plaque's current state, size, material and desired finish, because not all plaques can undergo this treatment. Typically, rejuvenation is 50% of the price of a new plaque, but may vary depending on plaque material, condition, age and origin of manufacture. Lifetime guarantee does not apply.



# Portrait & Image Options



## Bas Relief

We start with a photograph. (Although we can use almost any quality photograph, the better the image, the better the modeling effort.) The finished image will be an artist's interpretation of your photograph. An image of the clay model is sent to you via email for your comments or approval. When approved, the clay model is used for the **cast bronze or aluminum** casting process. The bas relief is mechanically attached to the cast plaque background. Not available in Flash Bronze aluminum. (Standard overall height of 4" to 24" with a finished depth of 3/4" to 1". Requires a six-week lead time. Price shown does not include the cost of the plaque)

SIZE	Single Head	Double Head
4"	\$1,656	\$2,310
6"	1,656	2,310
7"	1,656	2,310
8"	1,656	2,310
9"	1,656	2,310
10"	1,656	2,310
11"	1,749	2,432
12"	1,853	2,749
14"	2,200	2,860
16"	2,513	3,231
18"	2,755	3,588
20"	3,033	3,967
22"	3,310	4,306
24"	3,588	4,665



## Flat Relief

An economic alternative to the bas relief, Gemini's flat relief plaques are two-dimensional images that are part of a plaque. The process starts with a good quality photograph or illustration from which our artists create a black and white rendering. Suitable for interior or exterior applications, they perfectly fit the bill when your plaque requires a portrait but the budget won't allow for bas relief. Up to 10" - \$385. Larger than 10", email for quote. Level of detail will be based on size and preference. Price shown does not include the cost of the plaque.



## PhotoRelief™

A seamless blend of casting and photography, PhotoRelief™ is perfectly suited for unique signage, historical markers, or any plaque that needs to tell a story with words and pictures. Through Gemini's innovative technologies, we can use one or more photographs to create a simple and elegant plaque or a breathtaking collage that illustrates the saying "a picture is worth a thousand words." (High quality / resolution photo required) Up to 36" x 24". Additional lead time may apply.

*PhotoRelief Pricing: page 18*



## Etched Portrait on Metal

The etching process allows you to forever replicate your photograph, line drawing or complex artwork in beautiful detail. This method utilizes a halftone dot pattern made from a 50-line screen. Halftone portraits resemble newspaper photographs, and have visible dot patterns. The etched, recessed dots are filled with black paint to contrast with the brushed finish of the metal background. The best photographs for halftone etched portraits have high contrast tones with bright white areas, dense black areas and minimal gray tones. (Photos that are monotone or have muted colors will produce poor halftone etchings.) Halftone etchings are available in **stainless steel, bronze, brass and copper**. Up to 10" - \$390 - Larger than 10", call or email for quote. Price shown does not include the cost of the plaque



## UV Print Insert

Gemini can apply your images as inserts into your architectural plaques. Our hi-resolution printers render UV-cured, non-elastic inks at up to 1200 dpi.

The combination of our high-resolution printing and premium base materials results in a picture perfect product that is excellent for all indoor applications and even some exterior ones.

Up to 10" x 10" - \$90.



## Oval & Rectangular Ceramic Inserts

A standard-sized blank base with a full-color digital transfer applied to the blank. Additional lead time may apply.

SHAPE	SIZE	PRICE	SHAPE	SIZE	PRICE
Rectangle	2.3" X 3.1"	\$361	Oval	2.3" x 3.1"	\$333
Rectangle	2.7" x 3.5"	363	Oval	2.7" x 3.5"	335
Rectangle	3.1" X 3.9"	363	Oval	3.1" x 3.9"	335
Rectangle	3.5" X 4.7"	365	Oval	3.5" x 4.7"	336
Rectangle	4.3" x 5.9"	384	Oval	4.3" x 5.9"	354
Rectangle	5.1" x 7.1"	404	Oval	5.1" x 7.1"	373
Rectangle	7.1" x 9.4"	567	Oval	7.1" x 9.4"	523

Ceramic insert pricing is for stand-alone inserts. Pricing with plaque order is less \$50.



## Laser Engraved Polished Black Marble

Gemini can engrave your artwork or copy onto polished black marble, which is suitable for interior or exterior applications. Choose from 11 common shapes and sizes as the base material. Utilize the six rectangle or square sizes in tandem to produce artwork over a larger surface area than our maximum single piece size of 18" x 24".



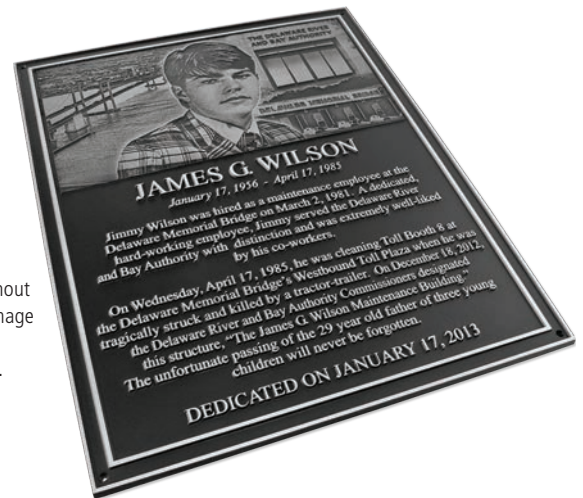
# PhotoRelief™

Through Gemini's innovative technologies, we can use one photograph or several to create a simple and elegant plaque or a breath-taking collage that illustrates the saying, "a picture is worth a thousand words".

There are several different options available in aluminum and bronze PhotoRelief plaques. All bronze plaques are highlighted using Gemini's oxidizing technologies to bring out the contrast in the images selected. If Aluminum is selected as the base material, a two-part acrylic polyurethane paint wash is used to enhance the contrast between recessed and highlighted areas. Not available in Flash Bronze aluminum. Additional lead time needed for PhotoRelief plaques.



PhotoRelief plaques without copy embedded in the image area are 10% less than standard catalog pricing.



## Bronze PhotoRelief™

	8"	10"	12"	14"	16"	18"	20"	22"	24"
8"	\$409	\$582	\$497	\$582	\$673	\$767	\$824	\$857	\$857
10"	448	503	582	692	760	816	861	861	1,032
12"	497	582	715	786	925	926	1,032	1,128	1,229
14"	582	692	786	839	962	1,084	1,201	1,462	1,462
16"	673	760	925	962	1,094	1,227	1,390	1,673	1,673
18"	767	816	926	1,084	1,227	1,409	1,569	1,875	1,875
20"	824	861	1,032	1,201	1,390	1,569	1,741	2,085	2,085
22"	857	861	1,128	1,462	1,673	1,875	2,085	2,365	2,502
24"	857	1,032	1,229	1,462	1,673	1,875	2,085	2,502	2,502
26"	999	1,251	1,523	1,777	2,031	2,160	2,541	2,795	3,047
28"	1059	1,282	1,569	1,916	2,188	2,194	2,603	3,010	3,130
30"	1059	1,307	1,569	2,050	2,345	2,355	2,603	3,122	3,130
32"	1229	1,564	1,875	2,188	2,502	2,814	3,122	3,437	3,748
34"	1258	1,661	1,875	2,329	2,654	2,814	3,122	3,654	3,748
36"*	1258	1,756	1,875	2,459	2,814	2,814	3,122	3,748	3,748

\*Oversize charges will apply

## Aluminum PhotoRelief™

	8"	10"	12"	14"	16"	18"	20"	22"	24"
8"	\$247	\$269	\$297	\$348	\$375	\$431	\$460	\$480	\$480
10"	269	302	348	386	426	457	483	483	581
12"	297	348	399	442	519	519	581	633	691
14"	348	386	442	470	538	607	671	818	818
16"	375	426	519	538	611	685	879	938	938
18"	431	457	519	607	685	792	879	1,050	1,050
20"	460	483	581	671	778	879	977	1,167	1,167
22"	480	483	633	818	938	1,050	1,167	1,324	1,401
24"	480	581	691	818	938	1,050	1,167	1,401	1,401
26"	558	698	854	995	1,140	1,229	1,423	1,564	1,707
28"	593	719	879	1,072	1,227	1,229	1,459	1,685	1,753
30"	593	731	879	1,150	1,313	1,316	1,459	1,749	1,753
32"	691	876	1,050	1,227	1,401	1,573	1,749	1,927	2,100
34"	707	932	1,050	1,302	1,487	1,573	1,749	2,045	2,100
36"*	707	981	1,050	1,376	1,573	1,573	1,749	2,100	2,100

\*Oversize charges will apply



## Cast Metal and Precision Tooled

### Cast Metal Plaques

For a sense of permanency and architectural depth, consider the classic look of Gemini cast bronze or aluminum plaques, logos and emblems.

Ideal for professional offices, universities and government buildings, address plaques, historical markers or memorials, these plaques are available in a wide range of finishes, including polished, buffed, painted or oxidized.

Gemini's cast plaques are available in various depths.



### Cast Benefits

Metal casting is a 6,000-year-old process that has clearly withstood the test of time. A mold of sand or clay is crafted to the desired shape before molten bronze or aluminum is poured and allowed to solidify. The result is a durable, one-piece plaque that can be finished and mounted to fit the desired application.

Gemini has three foundries, and can produce bronze castings up to 96" in diameter and aluminum castings of even greater dimensions. All of our facilities melt their metal using nonpolluting electric furnaces, and use only prime grade, lead- and mercury-free alloys.

You should consider ordering a cast plaque from one of Gemini's foundries if your plaque order requires:

- › Integral sculpting and background textures
- › Greater depth and dimension
- › Sizes up to 96" circular diameter
- › Letters 1/4" or taller - font style may vary
- › Higher level of recycled content
- › Multiple castings of identical plaques - discounts available
- › Greater selection of border styles and mounting options

### Precision Tooled Plaques

In the early 1990s, Gemini was searching for a new method to produce patterns for our foundries.

At the same time, we were expanding our tooling for our injection molded lines of letters. We utilized our machining centers to produce several rapid prototype patterns which we were able to cast with great success. We discovered that with some modification, instead of cutting a pattern, we could create a rapid prototype out of premium bronze, brass or aluminum sheet.

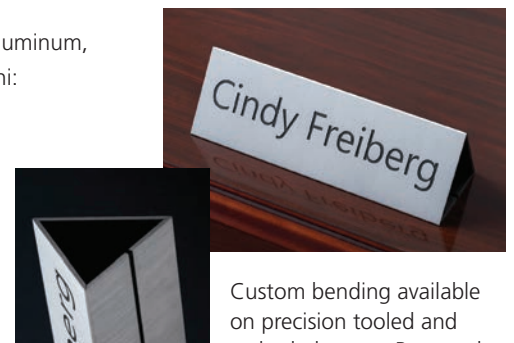
After several years of development and refining our high-speed machining process as well as our finishing capabilities, we introduced these precision tooled plaques to the sign industry.



### Precision Tooled Benefits

Thousands of plaques and nearly 30 years later, Gemini has the best pricing and fastest delivery of solid aluminum, bronze & brass plaques. The following are distinct benefits of buying precision tooled plaques from Gemini:

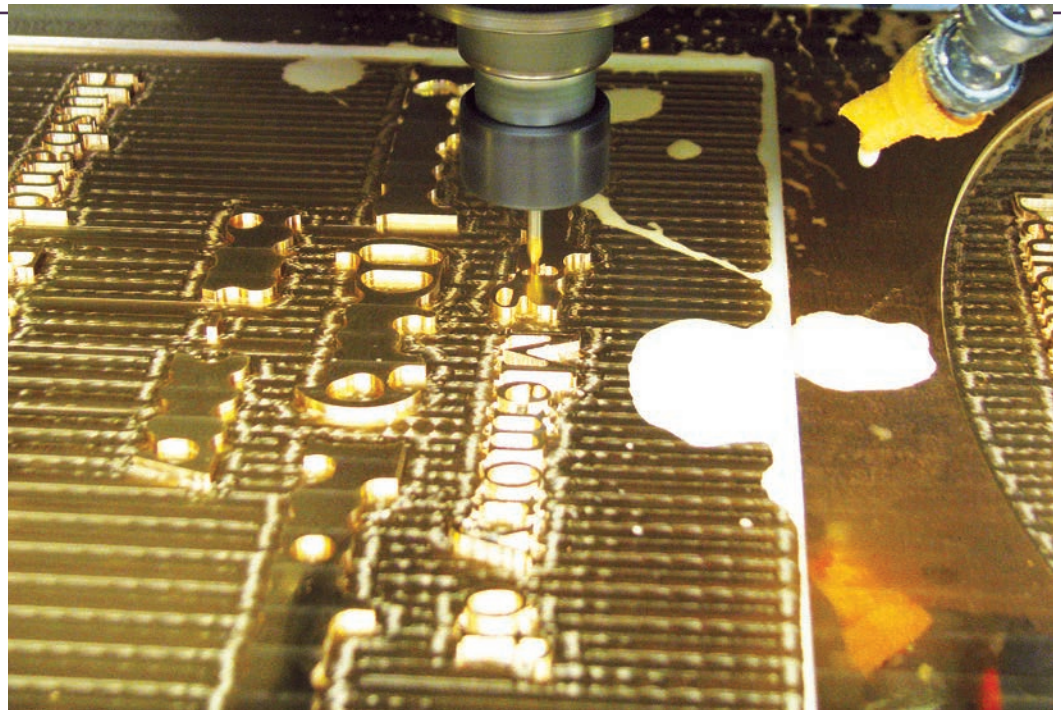
- › Fastest production time in the industry — typical 8 day production
- › Detailed letters, logos, Braille and standard borders without extra costs
- › Any size up to 40" x 84" in any fractional dimension
- › Letters as small as 1/4" high with crisp, clean, deep edges - font style may vary
- › Aluminum, bronze and brass metal options
- › Precise dimensions when alignment is critical
- › Lower carbon footprint than cast products



Custom bending available on precision tooled and etched plaques. Recessed text only.

## Precision Tooled Bronze Pricing

The tables on these pages show base pricing for our precision tooled brushed finish bronze plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)



**NEW!** Online price calculator



[GeminiSignProducts.com](http://GeminiSignProducts.com)

### Included With Your Order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes (see page 12 for options)
- Appropriate Packaging
- 8-12 day Production Time (after art approval)

### Specialty Features

- Custom Border \$45
- Up to 2 Additional Painted Colors \$75/color
- Each Custom Color Match \$25
- Brass +10%
- Polished Face +50%
- Polished Bevel Edge +20%
- Oxidized Finish +15%
- Patina Finish +30%
- Double-sided Plaques +125% (see page 15 for details)

### Additional Options

- Patterns for Mounting (priced according to longest dimension)
  - up to 12" \$17 ea.
  - 13" to 23" \$34 ea.
  - 24" and larger \$50 ea.
- Borders & Finishes page 10
- Post & Stake Mounts page 12
- Image Options & Inserts page 16
- Bent plaques Email for quote
- 4 painted colors or more Email for quote

## Precision Tooled Bronze Pricing

	2"	3"	4"	5"	6"	7"	8"	9"	10"	12"	14"	15"	16"	18"	20"
2"	\$117	\$117	\$117	\$117	\$117	\$117	\$117	\$117	\$117	\$117	\$147	\$154	\$157	\$165	\$194
3"	117	117	117	117	117	117	117	142	153	165	251	268	268	287	340
4"	117	117	117	117	117	147	157	158	178	206	255	268	268	287	340
5"	117	117	117	134	153	158	178	188	216	260	285	383	381	382	415
6"	117	117	117	153	158	206	206	245	260	286	285	383	383	383	438
7"	117	117	147	158	206	265	265	268	290	348	387	471	473	539	580
8"	117	117	157	178	206	265	287	287	290	351	387	472	473	540	580
9"	117	142	158	188	245	268	287	294	328	390	484	520	543	585	611
10"	117	153	178	216	260	290	290	328	361	416	486	522	543	585	642
12"	117	165	206	260	286	348	351	390	416	514	563	592	663	692	770
14"	147	251	255	285	285	387	387	484	486	563	627	685	718	809	896
15"	154	268	268	383	383	471	472	520	522	592	685	750	783	860	997
16"	157	268	268	381	383	473	473	543	543	663	718	783	814	913	1,038
18"	165	287	287	382	383	539	540	585	585	692	809	860	913	1,051	1,167
20"	194	340	340	415	438	580	580	611	642	770	896	997	1,038	1,167	1,297
22"	375	375	375	542	542	604	604	618	642	841	1,025	1,156	1,175	1,316	1,489
24"	375	375	375	604	604	617	617	678	770	915	1,090	1,200	1,247	1,399	1,554
26"	534	536	541	625	625	629	716	808	894	1,089	1,274	1,364	1,453	1,573	1,821
28"	534	542	547	625	625	678	759	867	919	1,120	1,374	1,472	1,565	1,636	1,867
30"	534	542	548	625	625	725	761	920	975	1,167	1,471	1,574	1,682	1,754	1,941
32"	547	548	571	634	662	769	878	990	1,119	1,343	1,565	1,682	1,792	2,019	2,237
34"	638	640	640	640	686	821	902	1,054	1,188	1,343	1,664	1,784	1,903	2,019	2,237
36"	638	640	640	640	686	868	940	1,113	1,257	1,399	1,762	1,893	2,019	2,099	2,327
38"	660	660	660	660	786	914	1,041	1,178	1,327	1,597	1,862	1,997	2,130	2,396	2,659
40"	691	691	691	691	827	962	1,119	1,261	1,394	1,682	1,959	2,099	2,237	2,519	2,797

\*Oversize charges will apply



# PRECISION TOOLED BRONZE PLAQUES

## How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



### Pricing Example

- 30" x 17"
- Price as 30" x 18"

\$1,754 list price

## Material Options

Our standard prices are for bronze plaques, but we offer brass plaques, as well. To calculate the price for brass, just add 10% to the price listed for bronze.



Lead-free Alloy 22000



Lead-free Alloy C46400 (+10%)



1/4" Depth   
  5/16" Depth   
 Deeper plaques available: see page 22  
 1/8" Depth available up to 18" x 18"

	22"	24"	26"	28"	30"	32"	34"	36**	38**	40**	42**	44**	46**	48**	50**	52**	54**	56**	58**	60**	62**	64**	>64"
2"	\$375	\$375	\$534	\$534	\$534	\$547	\$638	\$638	\$660	\$691	\$746	\$783	\$818	\$854	\$881	\$975	\$1,027	\$1,096	\$1,144	\$1,219	\$1,261	\$1,302	
3"	375	375	536	542	542	548	640	640	660	691	746	783	818	854	898	998	1,035	1,125	1,180	1,242	1,279	1,321	
4"	375	375	541	547	548	571	640	640	660	691	746	783	818	854	998	1,037	1,061	1,136	1,224	1,256	1,296	1,335	
5"	542	604	625	625	625	634	640	640	660	691	746	783	818	854	1,030	1,051	1,067	1,202	1,250	1,299	1,336	1,377	
6"	542	604	625	625	625	662	686	686	786	827	892	937	978	1,018	1,096	1,137	1,184	1,228	1,272	1,313	1,358	1,403	
7"	604	617	629	678	725	769	821	868	914	962	1,064	1,112	1,164	1,214	1,279	1,329	1,382	1,433	1,485	1,534	1,577	1,628	
8"	604	617	716	759	761	878	902	940	1,041	1,119	1,214	1,271	1,327	1,384	1,461	1,519	1,579	1,635	1,697	1,756	1,803	1,861	
9"	618	678	808	867	920	990	1,054	1,113	1,178	1,261	1,364	1,431	1,492	1,556	1,641	1,711	1,776	1,839	1,906	1,971	2,027	2,091	
10"	642	770	894	919	975	1,119	1,188	1,257	1,327	1,394	1,515	1,585	1,661	1,731	1,824	1,898	1,972	2,044	2,116	2,193	2,254	2,323	
12"	841	915	1,089	1,120	1,167	1,343	1,343	1,399	1,597	1,682	1,818	1,906	1,990	2,077	2,193	2,279	2,365	2,455	2,541	2,625	2,703	2,788	
14"	1,025	1,090	1,274	1,374	1,471	1,565	1,664	1,762	1,862	1,959	2,122	2,221	2,322	2,421	2,555	2,655	2,761	2,862	2,962	3,067	3,151	3,252	
15"	1,156	1,200	1,364	1,472	1,574	1,682	1,784	1,893	1,997	2,099	2,273	2,379	2,488	2,595	2,739	2,847	2,955	3,067	3,176	3,283	3,377	3,485	
16"	1,175	1,247	1,453	1,565	1,682	1,792	1,903	2,019	2,130	2,237	2,421	2,537	2,653	2,769	2,919	3,036	3,152	3,270	3,386	3,504	3,601	3,717	
18"	1,316	1,399	1,573	1,636	1,754	2,019	2,019	2,099	2,396	2,519	2,726	2,854	2,985	3,115	3,284	3,414	3,547	3,679	3,810	3,941	4,052	4,140	
20"	1,489	1,554	1,821	1,867	1,941	2,237	2,237	2,327	2,659	2,797	3,027	3,172	3,317	3,461	3,650	3,796	3,941	4,088	4,233	4,380	4,503	4,646	
22"	1,696	1,792	2,002	2,159	2,237	2,463	2,619	2,688	2,846	3,082	3,332	3,487	3,646	3,808	4,014	4,176	4,337	4,496	4,658	4,820	4,954	5,111	
24"	1,792	1,863	2,184	2,245	2,335	2,688	2,688	2,796	3,192	3,359	3,633	3,807	3,976	4,151	4,381	4,554	4,726	4,904	5,079	5,251	5,402	5,574	
26"	2,002	2,184	2,396	2,577	2,764	2,776	2,895	3,312	3,498	3,513	3,984	4,176	4,363	4,552	4,742	4,932	5,120	5,310	5,499	5,690	5,953	6,144	
28"	2,159	2,245	2,577	2,779	2,784	3,175	3,369	3,374	3,503	3,670	4,293	4,494	4,698	4,966	5,175	5,380	5,589	5,837	6,002	6,210	6,383	6,588	
30"	2,237	2,335	2,764	2,784	2,895	3,402	3,402	3,540	3,955	3,997	4,597	4,817	5,034	5,251	5,469	5,690	5,912	6,130	6,457	7,159	7,277	7,277	
32"	2,463	2,688	2,776	3,175	3,402	3,623	3,852	4,077	4,303	4,532	4,904	5,139	5,371	6,004	6,253	6,505	6,752	7,001	7,380	7,634	7,848	8,099	
34"	2,619	2,688	2,895	3,369	3,402	3,852	4,092	4,166	4,573	4,811	5,209	5,460	6,113	6,339	6,642	7,030	7,302	7,571	7,842	8,112	8,530	8,530	
36**	2,688	2,796	3,312	3,374	3,540	4,077	4,166	4,217	4,841	5,070	5,244	6,191	6,273	6,378	7,158	7,444	7,636	8,017	8,054	8,530	8,530	8,530	
38**	2,846	3,192	3,498	3,503	3,955	4,303	4,573	4,841	5,113	5,762	6,237	6,534	6,872	7,169	7,555	7,858	8,160	8,463	8,762	9,066	9,318	9,620	
40**	3,082	3,359	3,513	3,670	3,997	4,532	4,811	5,070	5,762	6,067	6,568	6,917	7,229	7,545	7,955	8,270	8,589	8,905	9,225	9,544	9,810	10,127	

EMAIL FOR QUOTE

\*Oversize charges will apply

# Cast Bronze Plaque Pricing

The tables on these pages show base pricing for our cast brushed finish bronze plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)



**NEW!** Online  
price calculator



[GeminiSignProducts.com](http://GeminiSignProducts.com)

## Included With Your Order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes  
(see page 12 for options)
- Appropriate Packaging
- 8-12 day Production Time  
(after art approval)

## Specialty Features

- Custom Border \$45
- Up to 2 Additional  
Painted Colors \$75/color
- Each Custom Color Match \$25
- Polished Face +50%
- Polished Bevel Edge +20%
- Oxidized Finish +15%
- Patina Finish +30%
- Double-sided Plaques +125%  
(see page 15 for details)

## Additional Options

- Patterns for Mounting (priced according to longest dimension)
  - up to 12" \$17 ea.
  - 13" to 23" \$34 ea.
  - 24" and larger \$50 ea.
- Borders & Finishes page 10
- Post & Stake Mounts page 12
- Image Options & Inserts page 16
- Additional identical cast plaques, 40" x 64" or smaller, on a single order receive an additional 20% discount
- 4 painted colors or more Email for quote

## Cast Bronze Pricing

	2"	3"	4"	5"	6"	7"	8"	9"	10"	12"	14"	15"	16"	18"	20"
2"	\$133	\$133	\$133	\$133	\$133	\$133	\$133	\$133	\$133	\$133	\$163	\$172	\$175	\$186	\$218
3"	133	133	133	133	133	133	133	159	170	186	282	300	300	322	380
4"	133	133	133	133	133	163	175	177	201	231	286	300	300	322	380
5"	133	133	133	151	170	177	201	210	242	293	321	428	428	428	467
6"	133	133	133	170	177	231	231	274	293	321	321	428	428	428	492
7"	133	133	163	177	231	297	297	300	326	391	434	530	530	606	650
8"	133	133	175	201	231	297	322	322	326	395	434	530	530	606	650
9"	133	159	177	210	274	300	322	330	368	437	544	583	611	656	685
10"	133	170	201	242	293	326	326	368	405	468	546	585	611	656	721
12"	133	186	231	293	321	391	395	437	468	576	632	664	744	777	864
14"	163	282	286	321	321	434	434	544	546	632	705	769	808	908	1,004
15"	172	300	300	428	428	530	530	583	585	664	769	842	880	964	1,119
16"	175	300	300	428	428	530	530	611	611	744	808	880	915	1,025	1,164
18"	186	322	322	428	428	606	606	656	656	777	908	964	1,025	1,177	1,311
20"	218	380	380	467	492	650	650	685	721	864	1,004	1,119	1,164	1,311	1,457
22"	419	419	419	608	608	676	676	693	721	944	1,150	1,299	1,319	1,474	1,672
24"	419	419	419	676	676	690	690	758	864	1,028	1,223	1,346	1,400	1,567	1,745
26"	600	603	608	699	699	706	804	905	1,003	1,222	1,427	1,532	1,629	1,763	2,045
28"	600	607	615	699	699	758	851	972	1,030	1,258	1,539	1,650	1,756	1,834	2,094
30"	600	607	617	699	699	813	853	1,031	1,093	1,311	1,648	1,765	1,887	1,968	2,178
32"	615	617	642	712	743	862	987	1,111	1,257	1,504	1,756	1,887	2,011	2,263	2,511
34"	716	718	718	718	770	921	1,011	1,182	1,333	1,504	1,868	1,999	2,135	2,263	2,511
36"	716	718	718	718	770	973	1,054	1,246	1,409	1,567	1,979	2,122	2,263	2,354	2,611
38"	740	740	740	740	881	1,026	1,170	1,321	1,489	1,791	2,090	2,240	2,389	2,687	2,984
40"	777	777	777	777	927	1,079	1,257	1,415	1,565	1,887	2,198	2,355	2,511	2,827	3,140

\*Oversize charges will apply



## How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



### Pricing Example

- 30" x 17" Plaque
- Price as 30" x 18"

\$1,968 list price



Lead-free Alloy C90300  
"Navy G"

**Our bronze alloy is  
Lead-Free**

### STANDARD DEPTHS:

Less than 324 sq. inches = 5/16" Depth  
 324 - 575 sq. inches = 1/2" Depth  
 576 - 1,295 sq. inches = 3/4" Depth  
 Over 1,295 sq. inches = 1" Depth

For bronze plaques larger than 40" x 64", see page 24

	22"	24"	26"	28"	30"	32"	34"	36"*	38"*	40"*	42"*	44"*	46"*	48"*	50"*	52"*	54"*	56"*	58"*	60"*	62"*	64"*	>64"
2"	\$419	\$419	\$600	\$600	\$600	\$615	\$716	\$716	\$740	\$777	\$810	\$853	\$891	\$927	\$959	\$1,061	\$1,117	\$1,193	\$1,243	\$1,326	\$1,371	\$1,415	
3"	419	419	603	607	607	617	718	718	740	777	810	853	891	927	978	1,084	1,124	1,224	1,283	1,351	1,390	1,435	
4"	419	419	608	615	617	642	718	718	740	777	810	853	891	927	1,084	1,128	1,153	1,238	1,331	1,364	1,408	1,453	
5"	608	676	699	699	699	712	718	718	740	777	810	853	891	927	1,120	1,143	1,160	1,305	1,358	1,411	1,454	1,500	
6"	608	676	699	699	699	743	770	770	881	927	971	1,017	1,064	1,107	1,193	1,239	1,290	1,336	1,384	1,431	1,476	1,525	
7"	676	690	706	758	813	862	921	973	1,026	1,079	1,155	1,209	1,266	1,321	1,390	1,446	1,503	1,559	1,615	1,667	1,715	1,771	
8"	676	690	804	851	853	987	1,011	1,054	1,170	1,257	1,321	1,383	1,442	1,504	1,589	1,652	1,717	1,778	1,845	1,908	1,957	2,024	
9"	693	758	905	972	1,031	1,111	1,182	1,246	1,321	1,415	1,484	1,556	1,623	1,694	1,786	1,859	1,929	2,000	2,073	2,144	2,204	2,273	
10"	721	864	1,003	1,030	1,093	1,257	1,333	1,409	1,489	1,565	1,648	1,723	1,804	1,882	1,983	2,062	2,145	2,224	2,301	2,384	2,450	2,527	
12"	944	1,028	1,222	1,258	1,311	1,504	1,504	1,567	1,791	1,887	1,978	2,073	2,164	2,258	2,384	2,476	2,571	2,669	2,763	2,854	2,940	3,029	
14"	1,150	1,223	1,427	1,539	1,648	1,756	1,868	1,979	2,090	2,198	2,306	2,413	2,526	2,633	2,779	2,886	2,999	3,110	3,220	3,334	3,425	3,535	
15"	1,299	1,346	1,532	1,650	1,765	1,887	1,999	2,122	2,240	2,355	2,471	2,587	2,705	2,820	2,976	3,094	3,212	3,334	3,453	3,570	3,670	3,786	
16"	1,319	1,400	1,629	1,756	1,887	2,011	2,135	2,263	2,389	2,511	2,633	2,759	2,884	3,008	3,174	3,301	3,426	3,555	3,681	3,810	3,913	4,040	
18"	1,474	1,567	1,763	1,834	1,968	2,263	2,263	2,354	2,687	2,827	2,963	3,105	3,246	3,386	3,571	3,714	3,855	3,999	4,142	4,284	4,404	4,502	
20"	1,672	1,745	2,045	2,094	2,178	2,511	2,511	2,611	2,984	3,140	3,282	3,442	3,599	3,754	3,961	4,116	4,276	4,434	4,593	4,750	4,885	5,039	
22"	1,903	2,011	2,246	2,421	2,511	2,764	2,937	3,016	3,195	3,457	3,614	3,783	3,955	4,130	4,355	4,528	4,702	4,875	5,051	5,228	5,373	5,544	
24"	2,011	2,091	2,451	2,518	2,619	3,016	3,016	3,137	3,581	3,767	3,948	4,139	4,323	4,512	4,761	4,950	5,140	5,331	5,520	5,707	5,870	6,060	
26"	2,246	2,451	2,687	2,893	3,101	3,113	3,247	3,717	3,926	3,942	4,330	4,538	4,743	4,949	5,156	5,362	5,567	5,771	5,978	6,186	6,680	6,893	
28"	2,421	2,518	2,893	3,116	3,122	3,561	3,781	3,785	3,931	4,117	4,665	4,885	5,109	5,400	5,625	5,849	6,075	6,347	6,525	6,752	6,938	7,162	
30"	2,511	2,619	3,101	3,122	3,247	3,816	3,816	3,970	4,436	4,484	4,998	5,237	5,472	5,707	5,947	6,186	6,425	6,665	7,247	8,033	8,166	8,166	
32"	2,764	3,016	3,113	3,561	3,816	4,067	4,322	4,576	4,828	5,085	5,331	5,585	5,838	6,526	6,797	7,068	7,341	7,611	8,281	8,567	8,806	9,091	
34"	2,937	3,016	3,247	3,781	3,816	4,322	4,593	4,674	5,129	5,400	5,663	5,936	6,643	6,890	7,220	7,888	8,192	8,495	8,799	9,100	9,574	9,574	
36**	3,016	3,137	3,717	3,785	3,970	4,576	4,674	4,731	5,431	5,689	5,702	6,732	6,819	6,932	8,031	8,351	8,569	8,995	9,035	9,574	9,574	9,574	
38**	3,195	3,581	3,926	3,931	4,436	4,828	5,129	5,431	5,736	6,465	6,781	7,103	7,709	8,044	8,477	8,818	9,156	9,496	9,832	10,172	10,457	10,795	
40**	3,457	3,767	3,942	4,117	4,484	5,085	5,400	5,689	6,465	6,805	7,137	7,761	8,113	8,466	8,923	9,280	9,637	9,991	10,351	10,709	11,006	11,361	

SEE PAGE 24

\*Oversize charges will apply

# Large Cast Bronze Plaque Pricing

The table on this page shows base pricing for oversized bronze plaques. Use the information on page 22 to calculate the price for any specialty features. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)



Federal Aviation Administration building entrance, Grand Rapids, Mich., cast bronze, 48" diameter.

## Large Cast Bronze Pricing\*

For included options and pricing for specialty features, see page 22

Lead-free Alloy C90300  
"Navy G"



	42"	44"	46"	48"	50"	52"	54"	56"	58"	60"	62"	64"	66"	72"	78"	84"	90"	96"
12"	\$1,978	\$2,073	\$2,164	\$2,258	\$2,384	\$2,476	\$2,571	\$2,669	\$2,763	\$2,854	\$2,940	\$3,029	\$3,434	\$3,589	\$3,745	\$4,341	\$6,075	\$6,221
18"	2,637	2,763	2,888	3,014	3,178	3,305	3,430	3,559	3,686	3,813	3,919	4,007	4,593	4,726	4,974	5,430	7,714	7,956
24"	3,948	4,139	4,323	4,512	4,761	4,950	5,140	5,331	5,520	5,707	5,870	6,060	6,722	7,040	7,473	8,603	8,920	9,240
30"	4,998	5,237	5,472	5,707	5,947	6,186	6,425	6,665	7,247	8,033	8,166	8,166	8,166	8,420	8,420	9,730	10,125	11,889
36"	5,702	6,732	6,819	6,932	8,031	8,351	8,569	8,995	9,035	9,574	9,574	9,574	9,574	9,844	10,828	12,218	12,699	13,190
40"	7,137	7,761	8,113	8,466	8,923	9,280	9,637	9,991	10,351	10,709	11,006	11,361	11,361	11,575	12,163	13,647	14,240	
42"	7,497	7,853	8,211	8,567	8,923	9,280	9,637	9,991	10,351	10,709	11,006	11,361	11,361	11,810	12,411	13,924		
44"	7,853	7,984	8,313	8,750	8,990	9,637	9,714	10,131	10,665	10,883	11,033	11,451	11,451	11,956	12,604			
46"	8,211	8,313	8,469	8,750	8,990	9,657	9,854	10,131	10,665	10,883	11,267	11,543	11,543	12,202	12,861			
48"	8,567	8,750	8,750	9,027	9,175	9,657	9,854	10,339	10,883	11,457	11,504	11,543	12,149	12,844				
52"	9,280	9,637	9,657	9,657	10,233	10,773	10,991	11,472	11,472	11,708	12,208	12,208	12,460					
54"	9,637	9,714	9,854	9,854	10,443	10,991	11,571	11,590	11,708	12,323	12,378	12,460	13,115					
56"	9,991	10,131	10,131	10,339	11,243	11,472	11,590	13,270	13,270	13,541	13,541	14,036						
60"	10,709	10,883	10,883	11,457	11,472	11,708	12,323	13,541	14,252	15,002								
64"	11,361	11,451	11,543	11,543	11,965	12,208	12,323	14,036										
66"	11,361	11,451	11,543	12,149	12,208	12,460	13,115											
72"	11,810	11,956	12,202	12,844	13,573													
78"	12,411	12,604	12,861															
84"	13,924																	

\*Oversize charges will apply

**Leave a lasting impression with stunning plaques in extended sizes!**

Need a plaque even longer than 96"? Email us for a quote!







## BRONZE MEMORIALS

In bronze memorial plaques, Gemini offers an unmatched combination of design flexibility, production capabilities and fast turnaround. From complete design freedom on size, shape, timesteps, borders, colors and profiles, to advanced image creation, sculpted art and unique personalization capabilities, Gemini is equipped like no other to create timeless and extraordinary expressions of remembrance with quality that endures for generations.



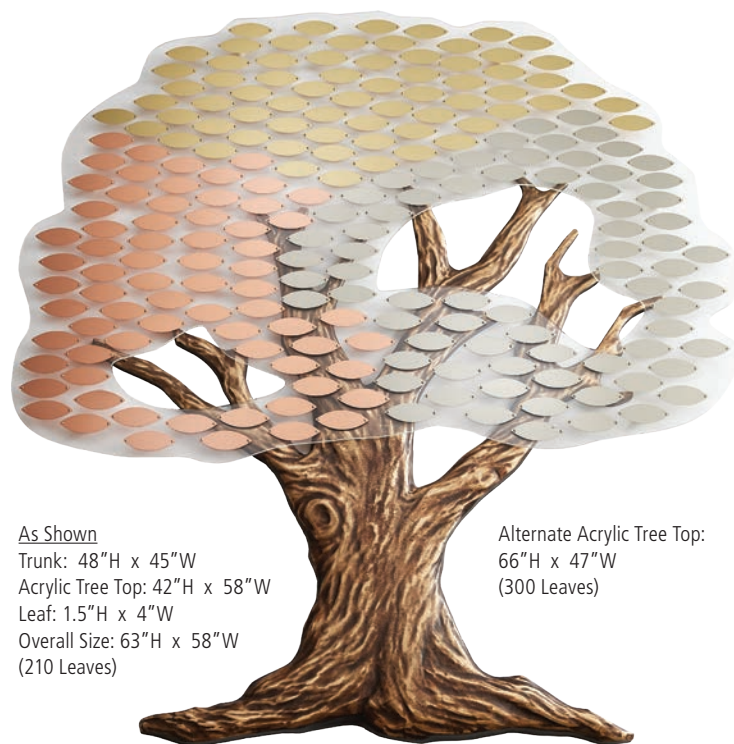
FLUSH

CRYPT

VERTICAL

## DONOR TREE

Gemini donor trees are designed to tastefully display generous individual's, families or company names that have donated their time or money to a specific project or cause. Donor tree trunks are custom cast bronze, crafted in our state of the art Iowa foundry, measuring 2" thick - and weighing over 70 pounds. Separate leaves are mounted to an impact resistant acrylic canopy, to capture individual contributor's names. All leaves are hand crafted in various metals and finishes (brass, copper or nickel) to allow for design variations, and future engraving. Donor trees are designed for interior applications and are provided with detailed installation instructions. Email for quote



As Shown

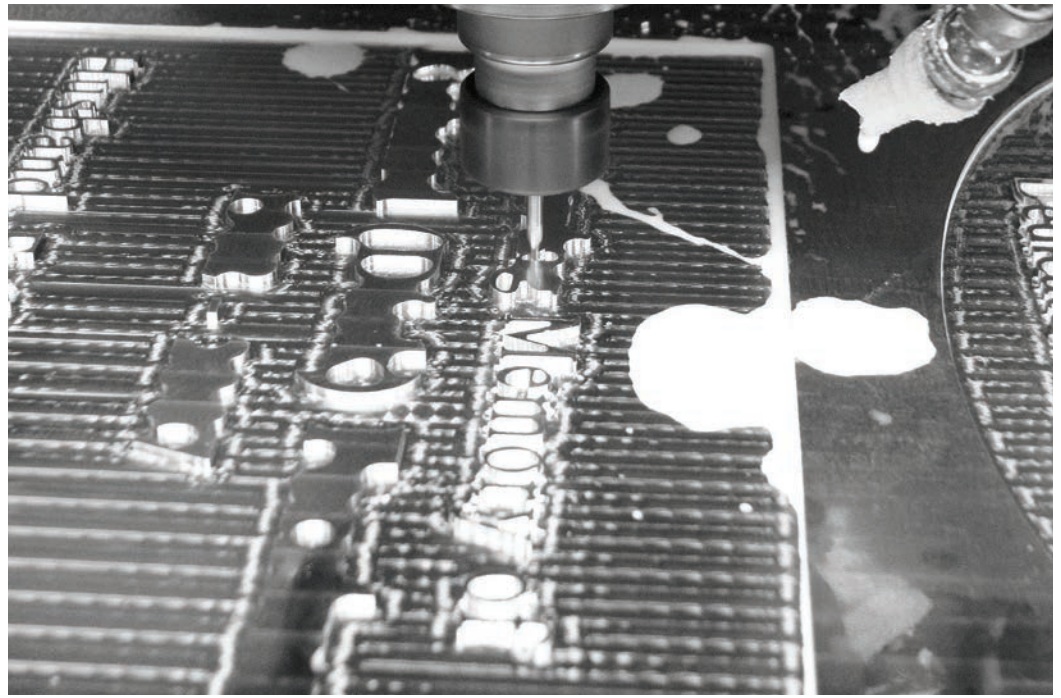
Trunk: 48"H x 45"W  
 Acrylic Tree Top: 42"H x 58"W  
 Leaf: 1.5"H x 4"W  
 Overall Size: 63"H x 58"W  
 (210 Leaves)

Alternate Acrylic Tree Top:  
 66"H x 47"W  
 (300 Leaves)



# Precision Tooled Aluminum Pricing

The tables on these pages show base pricing for our precision tooled brushed finish aluminum plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)



**NEW! Online price calculator**

[GeminiSignProducts.com](http://GeminiSignProducts.com)

## Included with your order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes (see page 12 for options)
- Appropriate Packaging
- 8-12 day Production Time (after art approval)

## Specialty features

- Custom Border \$45
- Up to 2 Additional Painted Colors \$75/color
- Each Custom Color Match \$25
- Flash Bronze Finish +15%
- Polished Face +50%
- Polished Bevel Edge +20%
- Double-sided Plaques +125% (see page 15 for details)

## Additional options

- Patterns for Mounting (priced according to longest dimension)
  - up to 12" \$17 ea.
  - 13" to 23" \$34 ea.
  - 24" and larger \$50 ea.
- Borders & Finishes page 10
- Post & Stake Mounts page 12
- Image Options & Inserts page 16
- Bent plaques Email for quote
- 4 painted colors or more Email for quote

## Precision Tooled Aluminum Pricing

	2"	3"	4"	5"	6"	7"	8"	9"	10"	12"	14"	15"	16"	18"	20"
2"	\$82	\$82	\$82	\$82	\$82	\$82	\$82	\$82	\$82	\$82	\$91	\$97	\$97	\$101	\$111
3"	82	82	82	82	82	82	82	90	94	101	152	160	160	176	191
4"	82	82	82	82	82	91	97	99	111	129	152	160	160	176	191
5"	82	82	82	82	94	99	111	117	131	159	207	231	231	231	246
6"	82	82	82	94	99	129	129	148	159	190	208	231	231	231	248
7"	82	82	91	99	129	161	161	160	191	206	261	264	264	302	326
8"	82	82	97	111	129	161	161	176	191	206	261	264	264	302	326
9"	82	90	99	117	148	160	176	192	215	234	272	294	313	343	361
10"	82	94	111	131	159	191	191	215	218	258	272	294	313	343	371
12"	82	101	129	159	190	206	206	234	258	301	327	344	374	400	448
14"	91	152	152	207	208	261	261	272	272	327	361	402	414	468	517
15"	97	160	160	231	231	264	264	294	294	344	402	440	457	498	573
16"	97	160	160	231	231	264	264	313	313	374	414	457	471	529	600
18"	101	176	176	231	231	302	302	343	343	400	468	498	529	609	678
20"	111	191	191	246	248	326	326	361	371	448	517	573	600	678	753
22"	209	209	209	304	305	339	339	362	380	488	571	658	661	740	840
24"	209	209	209	339	339	360	360	396	448	531	631	701	720	810	900
26"	306	306	306	350	350	367	402	471	503	614	715	800	816	897	1,062
28"	306	307	307	350	350	396	426	509	513	632	770	861	877	945	1,087
30"	306	307	307	350	350	421	457	539	564	678	823	921	961	1,015	1,122
32"	307	307	307	371	372	452	497	582	629	753	877	984	1,027	1,175	1,310
34"	358	358	358	374	386	479	507	618	668	753	936	1,044	1,091	1,175	1,310
36"*	358	358	358	374	402	506	543	653	704	810	1,007	1,106	1,152	1,214	1,349
38"*	386	386	386	386	441	535	584	691	745	897	1,147	1,169	1,219	1,395	1,550
40"*	403	403	403	403	463	564	629	736	787	961	1,147	1,230	1,284	1,468	1,634

\*Oversize charges will apply



# PRECISION TOOLED ALUMINUM PLAQUES

## How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



### Pricing Example

- 30" x 17"
- Price as 30" x 18"

\$1,015 list price

## Material Options

Our listed prices are for aluminum plaques, but we offer flash bronze plaques, as well. To calculate the price for flash bronze, just add 15% to the Aluminum price listed.



Alloy 5052-H32



Flash Bronze (+15%)  
Interior Applications Only

### FLASH BRONZE:

Guaranteed for interior applications, this bronze treatment dyes the surface of the aluminum underneath a protective clear coat.

All plaques are either 1/4" or 5/16" deep. Deeper plaques see page 28

1/8" Depth available up to 18" x 18"

For aluminum plaques larger than 40" x 64", see page 30

	22"	24"	26"	28"	30"	32"	34"	36"*	38"*	40"*	42"*	44"*	46"*	48"*	50"*	52"*	54"*	56"*	58"*	60"*	62"*	64"*	>64"
2"	\$209	\$209	\$306	\$306	\$306	\$307	\$358	\$358	\$386	\$403	\$426	\$445	\$466	\$487	\$491	\$544	\$573	\$612	\$640	\$684	\$702	\$729	
3"	209	209	306	307	307	307	358	358	386	403	426	445	466	487	503	559	578	629	660	695	716	736	
4"	209	209	306	307	307	307	358	358	386	403	426	445	466	487	559	579	592	638	686	700	721	745	
5"	304	339	350	350	350	371	374	374	386	403	426	445	466	487	575	586	597	672	698	729	750	773	
6"	305	339	350	350	350	372	386	402	441	463	489	511	534	558	614	639	658	698	721	745	770	794	
7"	339	360	367	396	421	452	479	506	535	564	605	632	662	693	729	754	786	814	841	871	899	926	
8"	339	360	402	426	457	497	507	543	584	629	662	694	725	756	830	863	897	929	963	996	1,027	1,061	
9"	362	396	471	509	539	582	618	653	691	736	778	815	852	889	934	970	1,007	1,044	1,082	1,119	1,155	1,193	
10"	380	448	503	513	564	629	668	704	745	787	828	868	907	965	1,035	1,079	1,119	1,160	1,202	1,243	1,282	1,323	
12"	488	531	614	632	678	753	753	810	897	961	1,013	1,061	1,109	1,157	1,243	1,294	1,312	1,392	1,444	1,488	1,538	1,588	
14"	571	631	715	770	823	877	936	1,007	1,147	1,147	1,181	1,239	1,295	1,350	1,452	1,511	1,568	1,625	1,684	1,742	1,794	1,853	
15"	658	701	800	861	921	984	1,044	1,106	1,169	1,230	1,296	1,357	1,420	1,480	1,553	1,616	1,678	1,741	1,801	1,866	1,921	1,984	
16"	661	720	816	877	961	1,027	1,091	1,152	1,219	1,284	1,350	1,417	1,476	1,540	1,659	1,723	1,790	1,857	1,921	1,989	2,050	2,116	
18"	740	810	897	945	1,015	1,175	1,175	1,214	1,395	1,468	1,547	1,622	1,695	1,769	1,866	1,940	2,008	2,090	2,163	2,239	2,308	2,362	
20"	840	900	1,062	1,087	1,122	1,310	1,310	1,349	1,550	1,634	1,718	1,802	1,883	1,964	2,074	2,156	2,239	2,321	2,404	2,488	2,562	2,646	
22"	971	1,047	1,168	1,259	1,310	1,437	1,528	1,567	1,662	1,796	1,895	1,983	2,072	2,163	2,281	2,373	2,462	2,553	2,644	2,735	2,821	2,911	
24"	1,047	1,081	1,274	1,312	1,351	1,567	1,567	1,619	1,861	1,960	2,062	2,163	2,261	2,361	2,488	2,585	2,674	2,785	2,885	2,983	3,077	3,175	
26"	1,168	1,274	1,396	1,504	1,612	1,617	1,675	1,931	2,037	2,049	2,254	2,362	2,469	2,576	2,692	2,802	2,909	3,018	3,125	3,233	3,333	3,440	
28"	1,259	1,312	1,504	1,618	1,622	1,851	1,964	1,968	2,046	2,059	2,426	2,541	2,656	2,775	2,903	3,018	3,134	3,250	3,364	3,481	3,590	3,704	
30"	1,310	1,351	1,612	1,622	1,675	1,983	1,983	2,048	2,307	2,332	2,602	2,722	2,848	2,969	3,108	3,232	3,342	3,481	3,605	3,996	4,119	4,252	
32"	1,437	1,567	1,617	1,851	1,983	2,116	2,246	2,380	2,508	2,642	2,775	2,908	3,039	3,396	3,553	3,696	3,837	3,976	4,119	4,262	4,409	4,409	
34"	1,528	1,567	1,675	1,964	1,983	2,246	2,386	2,430	2,668	2,802	2,948	3,088	3,458	3,589	3,774	3,929	4,076	4,227	4,377	4,589	4,589	4,589	
36"*	1,567	1,619	1,931	1,968	2,048	2,380	2,430	2,467	2,826	2,958	2,966	3,503	3,546	3,605	3,996	4,155	4,299	4,475	4,635	4,635	4,635	4,635	
38"*	1,662	1,861	2,037	2,046	2,307	2,508	2,668	2,826	2,980	3,360	3,531	3,699	3,863	4,033	4,217	4,385	4,555	4,724	4,893	5,061	5,218	5,387	
40"*	1,796	1,960	2,049	2,059	2,332	2,642	2,802	2,958	3,360	3,537	3,714	3,891	4,067	4,244	4,438	4,617	4,795	4,974	5,150	5,327	5,493	5,671	

EMAIL FOR QUOTE

\*Oversize charges will apply

# Cast Aluminum Plaque Pricing

The tables on these pages show base pricing for our cast aluminum plaques. Use the information below to calculate the price for any specialty features. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)



**NEW!** Online  
price calculator

[GeminiSignProducts.com](http://GeminiSignProducts.com)



## Included With Your Order

- Custom Size & Shape
- Standard Border & Brushed Finish
- One Standard Background/Edge Color
- One Artwork Proof
- Standard Hardware and Rosettes  
(see page 12 for options)
- Appropriate Packaging
- 8-12 day Production Time  
(after art approval)

## Specialty Features

- Custom Border \$45
- Up to 2 Additional Painted Colors \$75/color
- Each Custom Color Match \$25
- Flash Bronze Finish +15%
- Buffed Face +50%
- Buffed Bevel Edge +20%
- Double-sided Plaques +125%  
(see page 15 for details)

## Additional Options

- Patterns for Mounting (priced according to longest dimension)
  - up to 12" \$17 ea.
  - 13" to 23" \$34 ea.
  - 24" and larger \$50 ea.
- Borders & Finishes page 10
- Post & Stake Mounts page 12
- Image Options & Inserts page 16
- Additional identical cast plaques, 40" x 64" or smaller, on a single order receive an additional 20% discount
- 4 painted colors or more Email for quote

## Cast Aluminum Pricing

	2"	3"	4"	5"	6"	7"	8"	9"	10"	12"	14"	15"	16"	18"	20"
2"	\$91	\$91	\$91	\$91	\$91	\$91	\$91	\$91	\$91	\$91	\$100	\$107	\$107	\$112	\$123
3"	91	91	91	91	91	91	91	99	104	112	168	177	177	193	211
4"	91	91	91	91	91	100	107	109	123	142	168	177	177	193	211
5"	91	91	91	91	104	109	123	129	145	174	230	254	254	254	273
6"	91	91	91	104	109	142	142	163	174	212	230	254	254	254	273
7"	91	91	100	109	142	176	176	177	211	228	289	292	292	335	360
8"	91	91	107	123	142	176	176	193	211	228	289	292	292	335	360
9"	91	99	109	129	163	177	193	213	235	258	302	325	347	379	401
10"	91	104	123	145	174	211	211	235	238	286	302	325	347	379	413
12"	91	112	142	174	212	228	228	258	286	332	364	380	415	444	497
14"	100	168	168	230	230	289	289	302	302	364	402	446	460	520	574
15"	107	177	177	254	254	292	292	325	325	380	446	486	508	552	636
16"	107	177	177	254	254	292	292	347	347	415	460	508	523	587	668
18"	112	193	193	254	254	335	335	379	379	444	520	552	587	676	751
20"	123	211	211	273	273	360	360	401	413	497	574	636	668	751	835
22"	231	231	231	337	337	373	373	402	422	540	634	731	731	817	931
24"	231	231	231	373	373	398	398	438	497	589	701	777	799	897	997
26"	339	339	339	388	388	407	445	523	557	680	793	887	905	996	1,178
28"	339	341	341	388	388	438	473	563	570	700	853	955	974	1,050	1,207
30"	339	341	341	388	388	469	507	599	625	751	913	1,022	1,065	1,126	1,247
32"	341	341	341	413	413	501	550	645	697	834	974	1,091	1,139	1,304	1,451
34"	398	398	398	416	428	534	562	685	742	834	1,037	1,158	1,209	1,304	1,451
36"	398	398	398	416	446	562	603	723	782	897	1,118	1,226	1,278	1,346	1,495
38"	426	426	426	426	490	594	647	765	827	993	1,271	1,298	1,351	1,547	1,719
40"	447	447	447	447	514	626	697	817	870	1,065	1,271	1,363	1,423	1,627	1,811

\*Oversize charges will apply



# CAST ALUMINUM PLAQUES

## How to Use These Tables

Prices shown are for one plaque with a brushed finish, standard border and background color. For special sizes not shown, use the next largest plaque price. For example, a 17" x 30" plaque would be priced as 18" x 30".



### Pricing Example

- 30" x 17"
- Price as 30" x 18"

\$1,126 list price

### STANDARD DEPTHS:

- Less than 324 sq. inches = 5/16" Depth
- 324 - 575 sq. inches = 1/2" Depth
- 576 - 1,295 sq. inches = 3/4" Depth
- Over 1,295 sq. inches = 1" Depth

## Material Options

Our listed prices are for aluminum plaques, but we offer flash bronze plaques, as well. To calculate the price for flash bronze, just add 15% to the Aluminum price listed.



Alloy #356



Flash Bronze (+15%)  
Interior Applications Only

### FLASH BRONZE:

Guaranteed for interior applications, this bronze treatment dyes the surface of the aluminum underneath a protective clear coat.

For aluminum plaques larger than 40" x 64", see page 30

	22"	24"	26"	28"	30"	32"	34"	36"*	38"*	40"*	42"*	44"*	46"*	48"*	50"*	52"*	54"*	56"*	58"*	60"*	62"*	64"*	>64"
2"	\$231	\$231	\$339	\$339	\$339	\$341	\$398	\$398	\$426	\$447	\$473	\$494	\$517	\$540	\$545	\$605	\$637	\$679	\$710	\$756	\$780	\$806	
3"	231	231	339	341	341	341	398	398	426	447	473	494	517	540	559	618	640	699	731	771	792	818	
4"	231	231	339	341	341	341	398	398	426	447	473	494	517	540	618	641	656	707	758	777	801	824	
5"	337	373	388	388	388	413	416	416	426	447	473	494	517	540	639	652	662	745	775	806	833	858	
6"	337	373	388	388	388	413	428	446	490	514	543	567	591	621	682	708	731	774	801	827	855	881	
7"	373	398	407	438	469	501	534	562	594	626	671	701	733	768	806	837	870	903	933	966	997	1,027	
8"	373	398	445	473	507	550	562	603	647	697	735	770	806	839	921	957	995	1,029	1,068	1,104	1,138	1,175	
9"	402	438	523	563	599	645	685	723	765	817	865	904	945	986	1,034	1,074	1,116	1,158	1,199	1,240	1,280	1,321	
10"	422	497	557	570	625	697	742	782	827	870	917	962	1,005	1,069	1,149	1,196	1,240	1,285	1,332	1,379	1,421	1,466	
12"	540	589	680	700	751	834	834	897	993	1,065	1,123	1,176	1,230	1,282	1,379	1,433	1,455	1,544	1,600	1,650	1,705	1,760	
14"	634	701	793	853	913	974	1,037	1,118	1,271	1,271	1,309	1,372	1,434	1,498	1,609	1,674	1,737	1,801	1,866	1,931	1,988	2,055	
15"	731	777	887	955	1,022	1,091	1,158	1,226	1,298	1,363	1,436	1,504	1,575	1,640	1,723	1,792	1,861	1,930	1,997	2,068	2,130	2,199	
16"	731	799	905	974	1,065	1,139	1,209	1,278	1,351	1,423	1,498	1,572	1,637	1,708	1,839	1,910	1,983	2,057	2,130	2,204	2,272	2,345	
18"	817	897	996	1,050	1,126	1,304	1,304	1,346	1,547	1,627	1,716	1,798	1,880	1,961	2,068	2,152	2,226	2,316	2,399	2,482	2,558	2,618	
20"	931	997	1,178	1,207	1,247	1,451	1,451	1,495	1,719	1,811	1,906	1,998	2,088	2,178	2,298	2,390	2,482	2,573	2,665	2,756	2,841	2,933	
22"	1,076	1,161	1,295	1,396	1,451	1,592	1,694	1,738	1,842	1,992	2,099	2,197	2,297	2,397	2,527	2,630	2,730	2,831	2,931	3,033	3,128	3,227	
24"	1,161	1,198	1,413	1,452	1,496	1,738	1,738	1,796	2,063	2,173	2,287	2,397	2,507	2,615	2,756	2,866	2,966	3,085	3,197	3,308	3,410	3,521	
26"	1,295	1,413	1,546	1,666	1,786	1,792	1,856	2,141	2,259	2,272	2,498	2,618	2,737	2,855	2,985	3,106	3,225	3,344	3,463	3,583	3,693	3,813	
28"	1,396	1,452	1,666	1,793	1,798	2,051	2,178	2,182	2,267	2,281	2,689	2,817	2,945	3,074	3,218	3,344	3,475	3,601	3,729	3,859	3,978	4,107	
30"	1,451	1,496	1,786	1,798	1,856	2,197	2,199	2,271	2,557	2,585	2,883	3,019	3,157	3,293	3,446	3,582	3,705	3,859	3,995	4,430	4,567	4,715	
32"	1,592	1,738	1,792	2,051	2,197	2,344	2,489	2,637	2,781	2,929	3,074	3,221	3,367	3,765	3,938	4,096	4,251	4,408	4,567	4,723	4,885	4,885	
34"	1,694	1,738	1,856	2,178	2,199	2,489	2,645	2,694	2,956	3,109	3,265	3,422	3,833	3,978	4,183	4,352	4,518	4,686	4,851	5,087	5,087	5,087	
36"*	1,738	1,796	2,141	2,182	2,271	2,637	2,694	2,734	3,131	3,279	3,287	3,882	3,932	3,998	4,430	4,605	4,765	4,960	5,136	5,136	5,136	5,136	
38"*	1,842	2,063	2,259	2,267	2,557	2,781	2,956	3,131	3,302	3,724	3,913	4,098	4,282	4,470	4,672	4,860	5,049	5,234	5,423	5,608	5,785	5,973	
40"*	1,992	2,173	2,272	2,281	2,585	2,929	3,109	3,279	3,724	3,920	4,117	4,312	4,508	4,702	4,919	5,118	5,314	5,512	5,708	5,905	6,090	6,284	

SEE PAGE 30

\*Oversize charges will apply

# Large Cast Aluminum Plaque Pricing

The table on this page shows base pricing for oversized cast aluminum plaques. Use the information on page 28 to calculate the price for any specialty features. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com).



LARGO HIGH SCHOOL,  
cast aluminum, 96" diameter  
with multi-color paint



Alloy #356

## Large Cast Aluminum Pricing\* For included options and pricing for specialty features, see page 28.

	42"	44"	46"	48"	50"	52"	54"	56"	58"	60"	62"	64"	66"	72"	78"	84"	90"	96"
12"	\$1,123	\$1,176	\$1,230	\$1,282	\$1,379	\$1,433	\$1,455	\$1,544	\$1,600	\$1,650	\$1,705	\$1,760	\$2,345	\$2,393	\$2,435	\$2,959	\$4,675	\$4,717
18"	1,716	1,798	1,880	1,961	2,068	2,152	2,226	2,316	2,399	2,482	2,558	2,618	2,618	2,754	2,810	3,289	5,547	5,629
24"	2,287	2,397	2,507	2,615	2,756	2,866	2,966	3,085	3,197	3,308	3,410	3,521	4,562	4,664	4,879	5,844	5,948	6,061
30"	2,883	3,019	3,157	3,293	3,446	3,582	3,705	3,859	3,995	4,430	4,567	4,715	4,848	4,982	5,115	6,215	6,348	7,930
36"	3,287	3,882	3,932	3,998	4,430	4,605	4,765	4,960	5,136	5,136	5,136	5,136	5,136	5,464	6,912	8,042	8,195	8,361
40"	4,117	4,312	4,508	4,702	4,919	5,118	5,314	5,512	5,708	5,905	6,090	6,284	6,803	6,984	7,176	8,313	8,494	8,685
42"	4,312	4,508	4,702	4,860	5,241	5,346	5,489	5,849	5,968	6,090	6,680	6,803	6,942	7,128	7,325	8,483	8,667	8,863
44"	4,508	4,803	5,008	5,155	5,435	5,547	5,604	6,444	6,782	6,886	6,954	6,954	7,097	7,308	7,378	8,513	8,896	9,120
46"	4,702	5,008	5,303	5,450	5,491	5,604	5,718	6,444	6,782	6,886	6,954	6,954	7,097	7,308	7,378	8,513	8,896	9,120
48"	4,860	5,155	5,450	5,594	5,630	5,658	5,811	6,886	7,025	7,025	7,095	7,095	7,241	7,456	7,529	8,685	9,078	9,566
52"	5,346	5,547	5,604	5,658	6,632	6,767	6,835	7,003	7,075	7,075	7,240	7,240	7,313	7,552	7,790	8,965	11,088	11,317
54"	5,489	5,604	5,718	5,811	6,697	6,835	7,019	7,221	7,292	7,292	7,425	7,463	7,539	8,004	8,258	9,244	11,430	11,667
56"	5,849	6,444	6,444	6,886	6,932	7,003	7,221	9,311	9,404	9,404	9,583	9,583	9,680	9,945	10,218	10,493	11,520	11,996
60"	6,090	6,886	6,886	7,025	7,041	7,075	7,292	9,404	9,501	9,501	9,630	9,680	9,776	10,045	10,320	10,599	11,636	12,118
64"	6,803	6,954	6,954	7,095	7,095	7,240	7,463	9,583	9,680	9,680	9,874	9,974	9,974	10,279	10,575	10,870	11,641	
66"	6,942	7,097	7,097	7,241	7,313	7,313	7,539	9,680	9,776	9,776	9,923	9,974	10,075	10,384	10,682	11,284		
72"	7,128	7,308	7,308	7,456	7,514	7,552	8,004	9,945	10,045	10,045	10,228	10,279	10,384	10,682	11,349			
78"	7,325	7,378	7,378	7,529	7,636	7,790	8,258	10,218	10,320	10,320	10,523	10,575	10,682	11,349				
84"	8,483	8,513	8,513	8,685	8,785	8,965	9,244	10,493	10,599	10,599	10,760	10,870	11,284					
90"	8,667	8,896	8,896	9,078	10,866	11,088	11,430	11,520	11,636	11,636	11,641	11,641						
96"	8,863	9,120	9,120	9,566	11,090	11,317	11,667	11,996	12,118	12,118								

\*Oversize charges will apply

**Leave a lasting impression with stunning plaques in extended sizes!**

Need a plaque even longer than 96"? Email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)



## Seals & Circular Plaques

The tables on this page feature pricing for the most common military and government designs in bronze and aluminum, and standard pricing for circular plaques. Other seals not shown can be manufactured for additional costs. Email for quote. Multi-color seals can also be produced in 16" - 40" sizes with an additional charge. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)



Sculpted Relief

### Circular Plaques

Diameter	Bronze	Aluminum
5"	\$151	\$102
6"	173	124
8"	259	200
10"	361	256
12"	437	313
14"	531	338
16"	629	412
18"	862	563
20"	1,122	726
22"	1,235	799
24"	1,534	995
28"	1,929	1,243
30"	2,399	1,555
36"*	3,449	2,236
42"*	4,702	3,044
48"*	6,145	3,972
54"*	10,814	6,812
60"*	12,199	7,286
66"*	15,683	9,535
72"*	17,303	10,007
78"*	19,034	10,791
84"*	21,522	11,871
90"*	23,574	12,519
96"*	25,846	13,273

\*Oversize charges will apply

### Cast Government Seals

Diameter	Depth	FLAT RELIEF		SCULPTED RELIEF	
		Bronze	Aluminum	Bronze	Aluminum
10"	5/16"	\$363	\$268	NA	NA
12"	5/16"	437	306	NA	NA
14"	5/16"	531	327	NA	NA
16"	5/16"	625	401	\$823	\$531
18"	1/2"	859	546	1,130	725
24"	3/4"	1,514	965	1,992	1,280
30"	3/4"	2,370	1,510	3,119	2,005
36"*	1"	3,406	2,170	4,484	2,883
40"*	1"	4,204	2,678	5,535	3,557
48"*	1"	6,069	3,856	7,993	5,122
60"*	1"	11,926	7,071	NA	NA
72"*	1"	16,914	9,951	NA	NA
84"*	1"	21,036	11,519	NA	NA
96"*	1"	25,263	12,882	NA	NA

\*Oversize charges will apply



Flat Relief

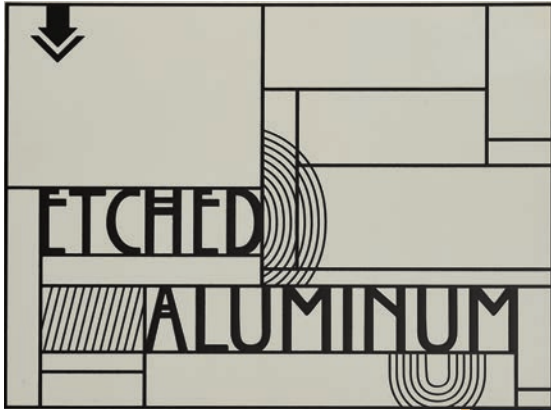
#### CAST GOVERNMENT SEALS INCLUDE:

- Army
- Navy
- Marines
- Air Force
- Coast Guard
- Merchant Marines
- Department of Homeland Security
- POW / MIA
- Department of Veterans Affairs

#### GOVERNMENT SEALS

When you order government seals from Gemini, we are of the understanding that you have all the required rights in place for us to produce your project as requested.

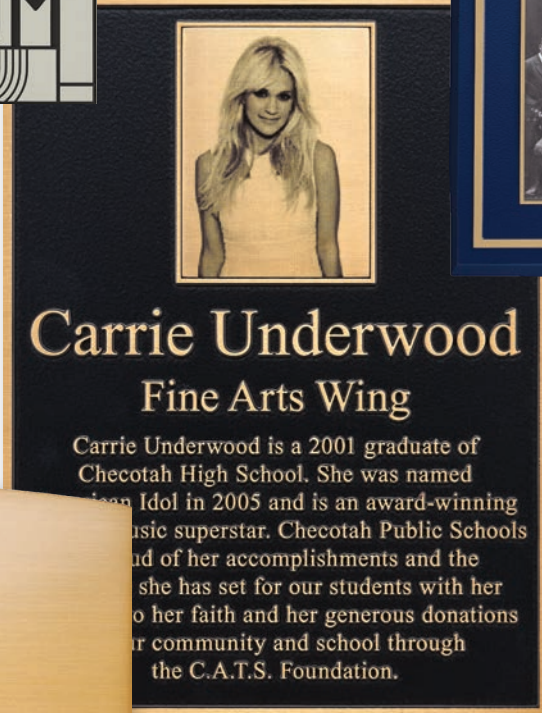




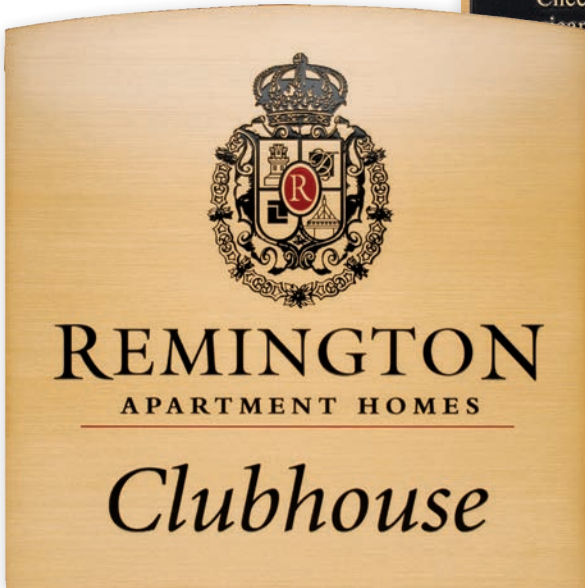
1



3



2



4

**NEW!** Online price calculator 

[GeminiSignProducts.com](http://GeminiSignProducts.com)



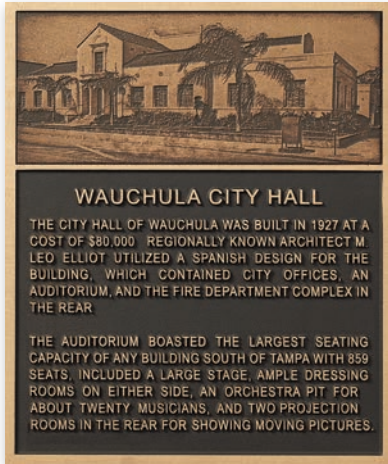
5

1. NEW Etched aluminum now available, 20" x 15"
2. Cast bronze, brushed finish, etched portrait insert, black stipple texture, single line border, 15" x 20"
3. Precision tooled bronze, large return, hi-resolution portrait insert. blue sand texture, 18" x 18"
4. Brushed brass, etched text and complex line art, black and red fill, 15" x 15"
5. Precision tooled aluminum, multi-color, 24" x 20"

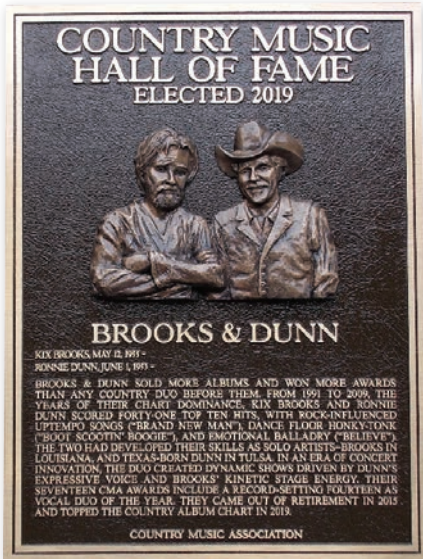
*Image & Portrait Pricing: pages 16-17*



# IMAGE GALLERY PLAQUES



1



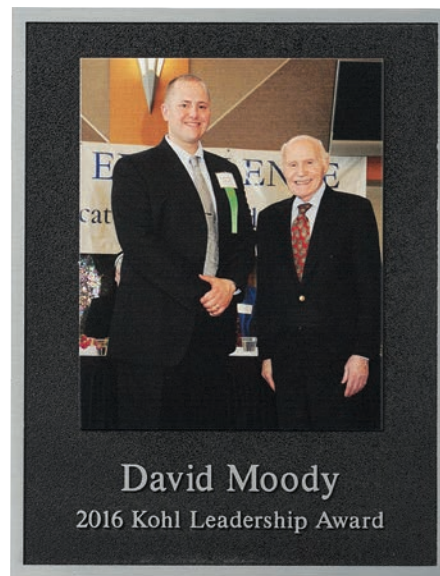
2



3



4



5



6



7

1. PhotoRelief bronze, dark oxide sand background 10" x 12" 2. Cast bronze, brown classic leather background, bas relief portrait option, 18" x 24" 3. Etched brass, black fill, brushed finish, Giclée color print, 7" x 10" 4. Etched stainless steel, brushed finish, black fill, 7" x 19" 5. Precision tooled aluminum, brushed finish, Giclée color insert, 9" x 12" 6. Precision tooled aluminum, black sand background, 40" x 40" 7. Precision Tooled Bronze with thin gauge etched brass antique finish military medallion inserts., 10" x 16"







# Architectural Etched & Engraved



EMINGTO  
APARTMENT HOM

Clubhous



- Brass, bronze, copper, stainless steel and aluminum
- Earth-friendly lead and mercury-free alloys
- Recessed or raised graphics
- Line art or photo halftone images
- Typical 8 days production



## Precision Detail

### Artistic Freedom

Chemical etching, a process that dates back to the Middle Ages, allows us to transfer the most complex artwork to a brass, bronze, copper or stainless steel surface. When used in combination with Gemini's cast and precision tooled plaques, our etched medallions and emblems provide the precision needed to accentuate any plaque or marker.

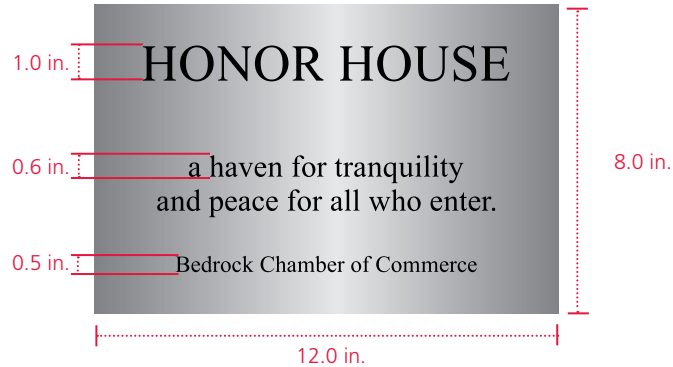


# JumpStart Your Etched Plaque Request

1

**VECTOR PDF  
WITH SIZES**

Indicate all dimensions within the artwork file. Example:



2

**CHOOSE**

**A) Material & Thickness (Reference Page 38)**

- **STAINLESS STEEL**
- **BRONZE**
- **BRASS**
- **COPPER**
- **ALUMINUM**

**B) Paint Fill Color**

**C) Mounting Option (Reference Page 37)**

**D) Edge Option (Reference Page 37)**

**E) Border Option**

**Example Above Would Be:**

STAINLESS STEEL PLAQUE - 12" X 8" X .25"

- BLACK PAINTFILL
- STUD MOUNT - TYPE A
- STANDARD SQUARE EDGE
- NO BORDER

3

**Email your artwork file and specifications to:**

Plaques@GeminiSignProducts.com



## Graphics Options

### RECESSED OR RAISED GRAPHICS:

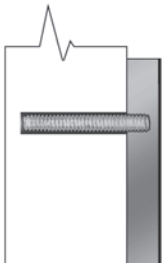
The standard on all Gemini etched plaques is recessed text and graphics that are paint-filled. Raised text or graphics (+10%) means the background will be painted, leaving the text or graphics in the alloy color. (There are stroke and artwork limitations with raised graphics.)



### LINE ART & PHOTOGRAPHY:

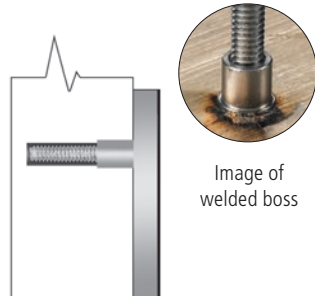
A sketch or drawing can be etched with fabulous results by reproducing a black and white line drawing. Since no halftone screen is used in the process, the fine lines are expertly captured in exquisite detail. (Minimum \$155 additional charge, please email for a quote.) Etched photos are created with halftone images, which resemble newspaper photographs and have visible dot patterns. The dots are filled with black paint to contrast with the brushed metal finish. High contrast photographs work best for etched images up to 24" x 24". (Minimum \$155 additional charge, please email for a quote.)

## Mounting Options



**Stud Mount  
(Type A)**

All etched plaques 1/4" thick and thicker are drilled and tapped.



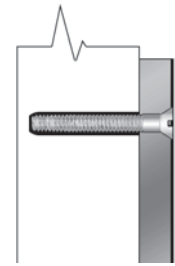
**Stud Boss Mount  
(Type AW)**

Plaques thinner than 1/4" can be stud mounted with welded stud bosses.



**Double Face Tape Mount  
(Type T)**

Strips of very high bond tape are applied to the back of the plaque. Interior use only. Size limitations apply.



**Through-hole Mount  
(Type B)**

Holes are drilled through the surface of the plaque. Specify screw size and if the holes should be countersunk. (Plaques 1/16" thick cannot be countersunk and will include round head screws.)

## Edges Painted edges are standard.



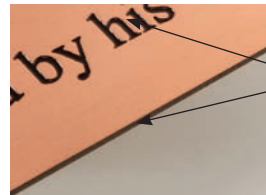
### SQUARE EDGE (STANDARD):

The standard edge on an etched plaque is a straight edge (90°).



### BEVEL EDGE (+10%):

A 41° bevel is applied to the edge at one-half the material thickness. Bevel edges are not available on 1/16" thick material.



Edge color matches fill color.

**Metal Image:** The Metal Image process offers greater detail than chemical etching. The porcelainized stainless steel is impervious to nearly all conditions, and the process is less expensive than etching, and a faster turnaround time. Works best with line graphics & text. Halftone images, produced from photographs, only available with Etched plaques.

Total Square Inches	1/8"	3/16"	1/4"
up to 24	\$60.50	\$61.60	\$66.00
25-49	2.90	3.10	3.30
50-99	2.60	2.80	3.00
100-179	2.00	2.10	2.50
180-864	1.70	1.90	2.30

Maximum size 24" x 36".



Alloy C304  
Optional Alloy 316 add +30% (n/a 3/16")  
**Only black copy or design is available.**

# Standard Etched Metal

The tables on these pages show base pricing for our etched plaques. Except where noted, pricing is listed by square inch and includes a brushed finish and single-color fill. See additional pricing notes at left and below. For questions and custom quotes, please email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com)

## Etched Stainless Steel Alloy C304 Optional Alloy 316 add +30% (not available in 3/16")

Total Square Inches	1/16"	1/8"	3/16"	1/4"
up to 24	\$89	\$94	\$97	\$101
25-49	\$4.10	\$4.40	\$4.60	\$5.00
50-99	3.40	3.90	4.10	4.50
100-179	2.60	2.90	3.20	3.60
180-960	2.30	2.60	2.90	3.30
961-1,500	2.20	2.40	2.70	3.10
over 1,500	EMAIL FOR QUOTE			

Maximum size 36" x 72". Raised copy add 10%.

## Etched Bronze Alloy C22000

Total Square Inches	1/16"	1/8"	3/16"	1/4"
up to 24	\$113	\$120	\$126	\$128
25-49	\$4.90	\$5.30	\$5.60	\$5.90
50-99	4.30	4.60	5.30	5.30
100-179	3.50	3.70	4.10	4.30
180-960	2.90	3.40	3.70	4.10
961-1,500	2.70	2.90	3.50	3.70
over 1,500	EMAIL FOR QUOTE			

Maximum size 36" x 72". Raised copy add 10%.

## Etched Brass Naval Brass Alloy C46400 (Muntz also available)

Total Square Inches	1/16"	1/8"	3/16"	1/4"
up to 24	\$118	\$127	\$130	\$134
25-49	\$5.30	\$5.60	\$5.90	\$6.30
50-99	4.50	4.90	5.30	5.40
100-179	3.60	3.90	4.30	4.50
180-960	3.00	3.40	3.70	4.30
961-1,500	2.80	3.00	3.60	3.90
over 1,500	EMAIL FOR QUOTE			

Maximum size 36" x 72". Raised copy add 10%.

## Etched Copper Alloy C11000

Total Square Inches	1/16"	1/8"	1/4"
up to 24	\$118	\$127	\$134
25-49	\$5.30	\$5.60	\$6.30
50-99	4.50	4.90	5.40
100-179	3.60	3.90	4.50
180-960	3.00	3.40	4.30
961-1,500	2.80	3.00	3.90
over 1,500	EMAIL FOR QUOTE		

Maximum size 36" x 60". Raised copy add 10%.

### PRICING NOTES:

- **Quantity Pricing** – Except where noted, all plaques are priced by the square inch. Contact us for quantity pricing.
- **Halftone Photographs & Complex Line Art** – For halftone photograph up to 24" x 24" or complex line art add a minimum of \$155; please email for a quote. Not available in aluminum
- **Size Limitations** – Maximum size is 36" x 72"; 1/4" copper maximum size is 36" x 60", aluminum is 36" x 48".
- **Artwork** – Art charges will be billed for any cleanup required to produce a satisfactory etched product.
- **Custom Color Match** – Add \$25 for each custom color. We require either a PMS number or at least a 3" x 3" sample of the color.
- **Multi-color Paint Fill** – Add \$75 per color (up to 2 colors) additional colors email for quote.
- **Polished Finish** – Available only on recessed copy plaques; add 60%. Not all plaques may be polished. Please email for a quote.
- **Random Orbital** – Add 30%. (recessed copy plaques only)
- **Oversize shipping** – will apply to plaques with a single dimension 36" and larger.



## Etched Aluminum

Total Square Inches	1/16"	1/8"	3/16"	1/4"
up to 24	\$89	\$94	\$97	\$101
25-49	4.10	4.40	4.60	5.00
50-99	3.40	3.90	4.10	4.50
100-179	2.60	2.90	3.20	3.60
180-960	NA	2.60	2.90	3.30
961-1,500	NA	2.40	2.70	3.10
over 1,500	EMAIL FOR QUOTE			

Maximum size 36" x 48".  
Raised copy, halftone photographs & complex line art NOT AVAILABLE.  
Additional size limitations may apply.



## Laser Engraved Anodized Aluminum

Gemini uses 1/4" thick premium 5052 aluminum alloy, and laser cuts your shape or size prior to anodizing. Your selected anodized color is then embedded into the aluminum according to ANSI specifications and your plaque artwork is laser engraved onto the surface, ablating the aluminum thousandths of an inch deep to provide a contrast that has a look unique to this product line. NO paint-fill or photo engraving available.

	2"	3"	4"	5"	6"	7"	8"	9"	10"	11"	12"	16"	20"	24"
2"	\$107	\$107	\$107	\$107	\$128	\$151	\$154	\$157	\$158	\$160	\$162	\$170	\$176	\$186
3"	107	111	117	128	149	160	163	165	167	170	173	178	185	193
4"	107	117	128	140	167	170	171	173	175	176	179	187	194	202
5"	107	128	140	150	168	173	176	179	182	185	187	195	202	210
6"	128	149	167	168	173	180	182	186	187	188	190	198	205	213
7"	151	160	170	173	180	182	185	187	189	191	196	207	216	224
8"	154	163	171	176	182	185	187	190	192	195	204	210	218	226
9"	157	165	173	179	186	187	190	192	194	198	205	213	224	233
10"	158	167	175	182	187	189	192	194	202	204	208	220	227	235
12"	162	173	179	187	190	196	204	205	208	210	217	233	242	249
14"	166	175	182	191	194	201	207	209	217	218	224	247	263	280
16"	170	178	187	195	198	207	210	213	220	225	233	252	301	312
18"	176	183	190	200	202	211	214	219	224	229	236	267	308	359
20"	176	185	194	202	205	216	218	224	227	234	242	301	324	414
22"	180	190	198	205	208	220	223	228	232	238	246	308	354	428
24"	186	193	202	210	213	224	226	233	235	242	249	312	414	452
26"	189	197	205	212	217	227	229	239	239	247	252	318	420	458
28"	192	200	208	216	220	231	233	242	243	251	255	321	423	466
30"	195	202	213	218	224	233	236	244	247	255	259	326	426	475
32"	200	204	217	223	227	236	242	248	251	259	263	330	434	481
34"	204	208	220	227	232	240	246	251	254	264	273	335	439	499
36"*	207	211	224	232	235	244	250	254	257	271	283	342	449	506

\*Oversize charges will apply

### Standard Anodized Colors



#### INCLUDED WITH YOUR ORDER:

- Custom Size & Shape
- Choice of Standard Anodized Color
- One Artwork Proof
- Standard Hardware
- Appropriate Packaging
- 1/4" 5052 Premium Aluminum Alloy

#### SPECIALTY FEATURES:

- 3/8" Aluminum +20%
- 1/2" Aluminum +40%
- Polished Anodized Face +50%
- Polished Edge +40%
- Polished Bevel Edge +50%
- Blasted Bevel Edge +20%

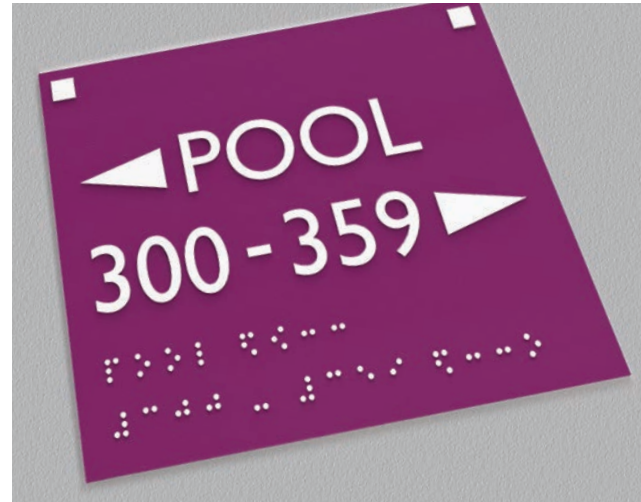
## Laser Engraved Polished Black Marble

Gemini can engrave your artwork or copy onto polished black marble, which is suitable for interior or exterior applications. Choose from 11 common shapes and sizes for the base material. Utilize the six rectangle or square sizes in tandem to produce artwork over a larger surface area than our maximum single piece size of 18" x 24". Double face tape or plain mount only.

SHAPE	SIZE	PRICE
Square	4.25" x 4.25"	\$131
Square	12" x 12"	305
Rectangle	5" x 7"	150
Rectangle	8.5" x 11"	180
Rectangle	12" x 24"	509
Rectangle	18" x 24"	570
Round Beveled	4"	182
Round Beveled	6"	187
Heart	8"	214
Oval	5" x 7"	218
Oval	8.5" x 11"	290



ADA





# ADA & Wayfinding



- All-metal, one-piece construction
- Choose from aluminum, bronze or brass
- No chipping, cracking or loose beads
- Custom shapes and full color capability



## Highest Quality

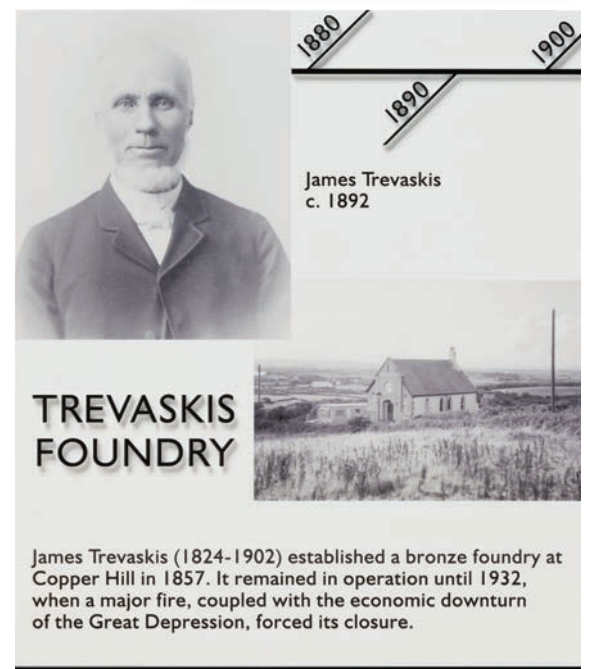
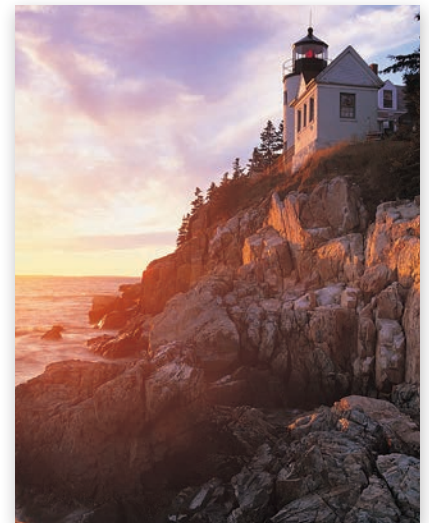
### Patent-Pending ADA

All of Gemini's ADA plaques are designed and manufactured to meet ADA requirements — and all are made from solid metal in order to provide a superior product that will not chip or crack. You can choose from base metal, painted colors or up to 1200 dpi photographic images for the surfaces of your plaques.



# UV Printing

For use in wayfinding where Braille or raised copy is not required, these panels have your 1200 dpi full-color image printed on aluminum, brass, bronze or stainless steel — simply choose your material, thickness and shape, and supply a high-quality image. Gemini warranties these products for interior use, although they will last under most moderate weathering conditions. Email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com) for quote.





## Standard ADA Plaques

Gemini ADA directional signage offers beauty, style and compliance. Plaques are available in the standard 7" x 8.5" x 0.25" size and design, with a stipple or sand background, or in your own custom design. Don't let ADA signage requirements be an eyesore — order solid aluminum, bronze and brass ADA-compliant plaques from Gemini. Unlike other ADA-compliant products, Gemini's patent-pending process does not use loose beads for the Braille component or rely on imperfect, non-compliant castings.

SIZE	ALUMINUM	BRONZE	BRASS
7" x 8.5" x .25"	\$116	\$219	\$241

For indoor applications, double face tape can be substituted at no additional charge.

California ADA also available. Email for a quote.



Style A

Style B

Style C

Style D

Style E



Style F

Style G

Style H

Style I

Style J

Style K

Style L

Style M

## Custom ADA Plaques

A truly custom product should not be placed in a cookie cutter shape. Gemini gives you the option to design not only the image and color of your ADA solutions, but also the overall shape of the individual plaques. Even within ADA constraints, Gemini's custom capabilities provide a flexible array of design possibilities. We welcome your custom designs for different colors, patterns, sizes and special features that can all be combined to create interior room identification signs that are functional and compliant, while coordinating attractively with interior finishes.

Email [Plaques@GeminiSignProducts.com](mailto:Plaques@GeminiSignProducts.com) for quote.



ADA: stipple or sand backgrounds only

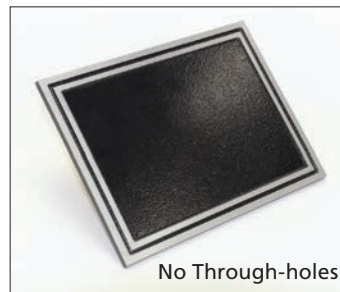
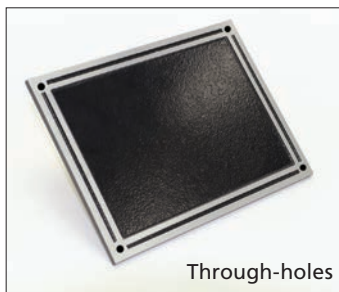
## Beveled Edge Plaque Frames

Enhance any Gemini plaque or your own 1/8" thick plaque or panel with our plaque frames. These frames come in 14 common sizes. Frames are stocked in white and available in any standard baked enamel color. We use CAB (cellulose acetate butyrate) plastic, a non-petroleum-based plastic that is a renewable resource, as the base material. Suitable for interior or exterior use. Recommend adhesive or D/F tape to affix plaque or panel to frame.



Fits Plaque Size	Price
2" x 8"	\$10.40
2" x 10"	\$10.50
3" x 4"	\$9.40
4" x 4"	\$10.40
4" x 6"	\$10.60
4" x 8"	\$16.20
4" x 10"	\$19.60
6" x 6"	\$12.80
6" x 8"	\$17.10
6" x 10"	\$23.60
6" x 12"	\$25.50
8" x 8"	\$22.10
10" x 12"	\$31.60
12" x 12"	\$36.10

Note: Outside frame dimensions are approximately 1" higher and 1" wider than sizes shown.



## Cast Aluminum Plaque Blanks

Aluminum plaques with raised double border and recessed area to accommodate an engraving plate (not included), cast by Gemini and ready to ship within days. Available with integral bracket for rod mount or with through-hole mount (including screws), they are manufactured in three different sizes. These plaques are a low-cost option to satisfy customers that require an all-metal plaque. Flash Bronze not available.

Our blanks are cast with aluminum alloy 356, powder coated, no heat treatments, then sealed with clear acrylic polyurethane. Check with your engraving unit's manufacturer with any questions – or their recommendations.






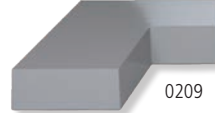
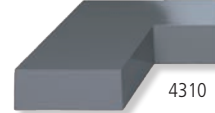
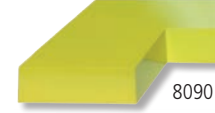









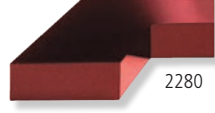










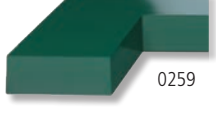



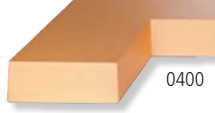

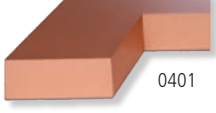
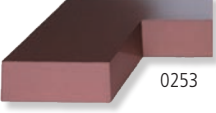
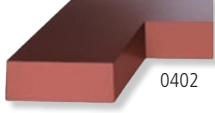

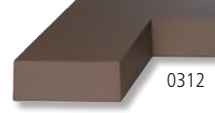





### Plaque Blanks

Size	Outside Dimension	Engravable Surface	Blank Only	With 24" Rod*	With 36" Rod*	With 48" Rod
Small	6" x 4"	5" x 3"	\$28.00	\$38.70	\$42.50	\$46.00
Medium	7" x 5"	6" x 4"	\$65.00	\$75.70	\$79.50	\$83.00
Large	10" x 8"	9" x 7"	\$89.00	\$99.70	\$103.50	\$107.00

\*3/8" diameter, aluminum rod for mounting Flat, Cast Aluminum, Double Line Border, Sand Texture Background, with through holes or optional aluminum rods. Ships in 2-3 work days.



## 46 Standard Painted Colors

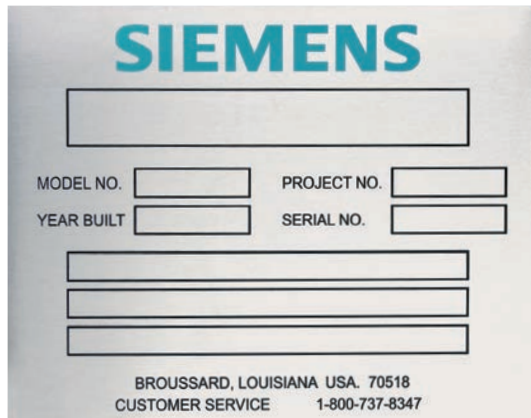
 White 5687	 Ivory 2718	 Desert Sand 4660	 Grey 0209	 Dove Grey 4310	 Safety Green 8090
 Lemon Yellow 2037	 Yellow 2000	 Citrus Yellow 0217	 Sundance Yellow 0218	 Mango 0254	 Orange 2119
 Red-Orange 2662	 Rampart Orange 0256	 Red 2793	 Brick Red 1875	 Black Cherry 2280	 Maroon 2240
 Magenta 2410	 Purple 2287	 Violet Toner 0246	 Midnight Blue 2767	 Dark Blue 2050	 Medium Blue 2860
 Blue 3000	 Light Blue 2648	 Marine Reef Blue 5425	 Teal Blue 3210	 Spring Green 3555	 Emerald Green 0222
 Federal Green 0259	 Light Green 2108	 Dark Green 2030	 Hunter Green 2162	 Brilliant Gold 0400	 Metallic Gold* 2756
 Aztec Gold 0401	 Copper 0253	 Aztec Copper 0402	 Brown 2418	 Medium Bronze* 0312	 Old Copper* 0314
 Duranodic Bronze* 3130	 Dark Oxide 1315	 Metallic Silver* 8886	 Black 2025		



For a more accurate painted color representation you can request our FREE Color Selector

Non-metallic standard colors are painted gloss - or are available semi-gloss, satin, or matte upon request. Custom paint matching is available.

\*Indicates metallic colors that are not full gloss.



## ID Plates by Gemini Warranty

Gemini extends our no-hassle warranty to ID Plates products, when installed in the proper environment. The products in the ID Plates by Gemini section of the catalog are designed for interior use -- due to different production methods, substrates and finishes.

We discourage the use of products shown in this section for exterior applications. Gemini will continue to offer our lifetime warranty for ID Plates by Gemini for interior use applications.

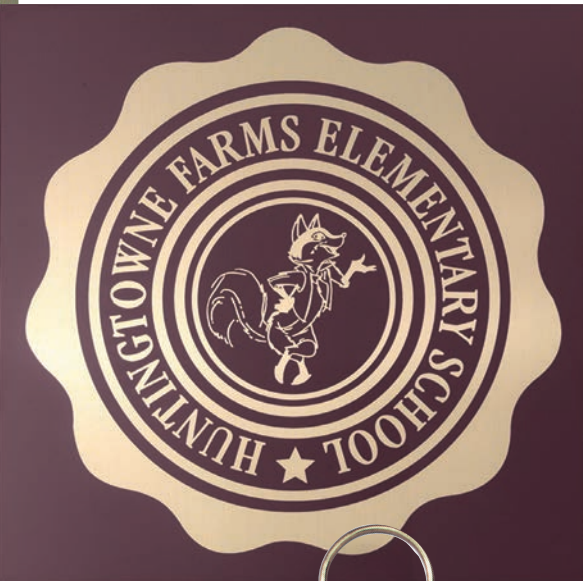
As with all other Gemini products, when used in the proper environment, if for any reason, your product chips, cracks, or fades—Gemini will replace or repair the product free of charge, with product manufactured by Gemini.



# Nameplates, Tags & Badges



- Choose from brass, nickel silver, copper, aluminum, or stainless steel
- Custom shapes and full color capability
- Custom Fabrication
- Discounts for multiples
- Made in the USA



## Quality and Quantity

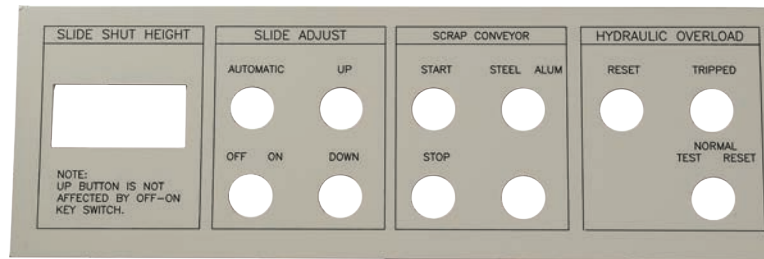
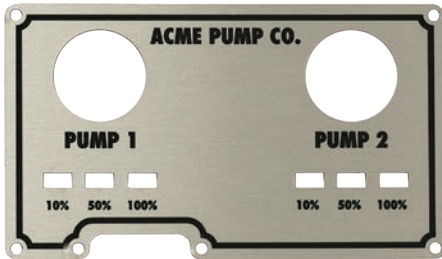
### Unique Identification

Unmatched skill and experience in blank and decorated metal products. We provide innovative solutions in metal materials and processes to meet the most stringent requirements. We have more than 60 years of experience providing superior and durable products on time and within any budget.

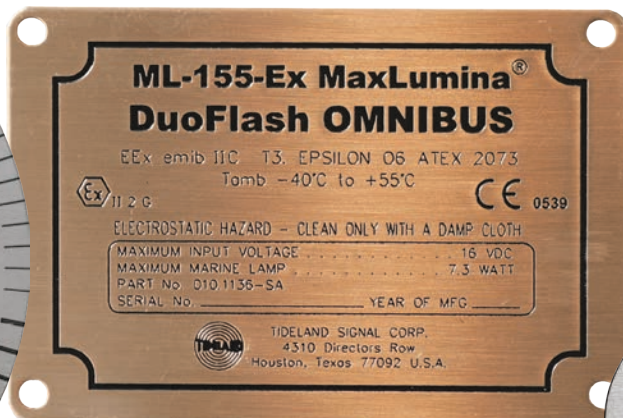
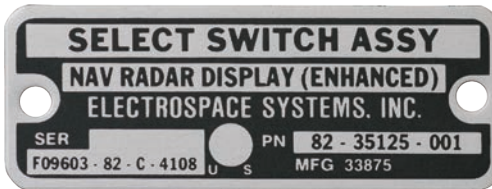


# COMMERCIAL

- Model Number Plates
- Rating Plates
- Serial Number Plates
- Machine Tags
- Property Tags
- VIN Plates
- Control/Instrument Panels
- Dials and Scales
- Warning Plates
- Valve Tags
- Bar Code Plates
- QR Code Plates



PSV#	SET PRESS	PSI			
	2008	2009	2010	2011	2012
JAN.					
FEB.					
MAR.					
APR.					
MAY					
JUNE					
JULY					
AUG.					
SEPT.					
OCT.					
NOV.					
DEC.					





## DECORATIVE

- Corporate Identification
- Logo Plates
- Interior Signage
- Ornamental Plates



## PROMOTIONAL

- Name Badges
- Membership Cards
- Business Cards
- Luggage Tags
- Key Tags



# STANDARD THIN GAUGE ETCHED METAL WITH RECESSED COPY/ART

The tables on these pages show base pricing for our thin gauge - high quantity etched plates. Pricing is listed per piece and includes the finish options shown on page 53. See pricing notes under the table for add charges on thicker materials and different finishes. Restrictions may apply for color fill backgrounds that bleed off the edge of the plate. All returns are unprinted.

## Etched .020" Satin Brass - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$66.08	\$26.88	\$13.10	\$6.60	\$3.51	\$2.68	\$2.61	\$2.28
up to 6 sq in	67.21	27.79	14.04	7.49	5.16	4.30	4.07	2.64
up to 9 sq in	68.35	28.88	15.89	9.56	7.10	6.24	6.01	5.60
up to 12 sq in	69.48	29.79	18.05	11.58	9.57	8.14	7.91	7.43
up to 18 sq in	72.20	40.57	22.35	17.82	14.30	12.71	12.35	11.76
up to 24 sq in	74.47	42.84	28.81	23.93	19.82	18.24	17.95	17.10
Over 24 sq in	EMAIL FOR QUOTE							

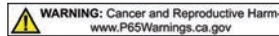
For .040" satin brass add 35%. For bright finish or color fill backgrounds add 10%.



## Etched .018" Satin Nickel Silver - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$66.62	\$27.32	\$13.51	\$6.98	\$3.81	\$2.97	\$2.89	\$2.54
up to 6 sq in	68.29	28.66	14.86	8.06	5.75	4.84	4.62	4.24
up to 9 sq in	69.97	30.18	17.12	10.52	8.57	7.13	6.92	6.46
up to 12 sq in	71.64	31.52	19.67	12.92	10.90	9.39	9.17	8.64
up to 18 sq in	75.44	43.81	24.79	20.12	16.52	14.82	14.45	13.78
up to 24 sq in	78.79	47.16	32.47	27.37	23.08	21.39	21.10	20.12
Over 24 sq in	EMAIL FOR QUOTE							

For .040" satin nickel silver add 50%. For bright finish or color fill backgrounds add 10%.



## Etched .020" Satin Copper - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$66.03	\$26.85	\$13.07	\$6.57	\$3.49	\$2.66	\$2.58	\$2.26
up to 6 sq in	67.13	27.73	13.98	7.44	5.11	4.26	4.03	3.69
up to 9 sq in	68.22	28.78	15.80	9.48	7.53	6.17	5.94	5.53
up to 12 sq in	69.31	29.66	17.92	11.48	9.46	8.04	7.81	7.34
up to 18 sq in	71.95	40.32	22.16	17.64	14.13	12.55	12.19	11.60
up to 24 sq in	74.14	42.51	28.52	23.66	19.57	18.00	17.71	16.86
Over 24 sq in	EMAIL FOR QUOTE							

For color fill backgrounds add 10%.



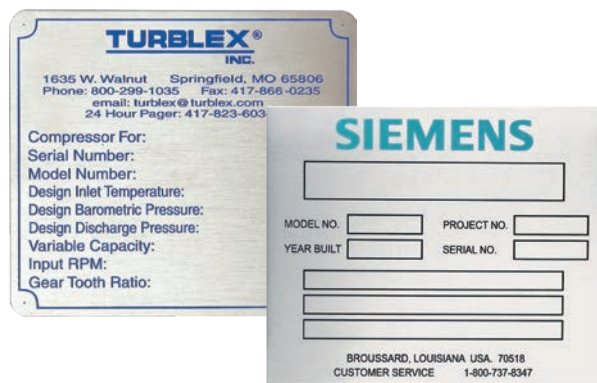


# NAMEPLATES, TAGS & BADGES

## Etched .029" Satin 304 Stainless Steel - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$65.62	\$26.52	\$12.76	\$6.30	\$3.20	\$2.38	\$2.31	\$2.01
up to 6 sq in	66.31	27.25	12.85	6.55	4.12	3.36	3.11	2.82
up to 9 sq in	66.99	27.80	14.57	8.47	6.51	5.22	4.98	4.62
up to 12 sq in	67.67	28.34	16.11	10.04	8.03	6.70	6.45	6.04
up to 18 sq in	69.49	36.36	19.45	15.15	11.71	10.25	9.91	9.41
up to 24 sq in	70.86	37.72	24.46	19.90	16.01	14.56	14.27	13.56
Over 24 sq in	EMAIL FOR QUOTE							

For .050" 304 satin stainless steel, add 20%. For .029" 316 satin stainless steel, add 25%.  
 For color fill backgrounds, add 10%. For .050" 316 satin stainless steel, add 35%.



## Etched .029" Satin 430 Stainless Steel - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$65.45	\$26.38	\$12.63	\$6.18	\$3.11	\$2.29	\$2.21	\$1.93
up to 6 sq in	65.96	26.79	13.10	6.72	4.31	3.53	3.28	2.98
up to 9 sq in	66.47	27.38	14.18	8.16	6.20	4.93	4.69	4.34
up to 12 sq in	66.98	27.79	15.59	9.61	7.60	6.29	6.04	5.65
up to 18 sq in	68.45	35.31	18.67	14.41	11.00	9.57	9.23	8.75
up to 24 sq in	69.46	36.33	23.28	18.79	14.96	13.54	13.25	12.59
Over 24 sq in	EMAIL FOR QUOTE							

For .050" 430 satin stainless steel add 10%. For color fill backgrounds, add 10%.



## Etched .025" Satin Anodized Aluminum - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$65.31	\$26.27	\$12.52	\$6.05	\$3.09	\$2.28	\$2.20	\$1.91
up to 6 sq in	65.67	26.56	12.88	6.67	4.32	3.54	3.29	2.99
up to 9 sq in	66.04	27.04	14.15	8.20	6.24	4.97	4.72	4.37
up to 12 sq in	66.41	27.33	15.73	9.68	7.67	6.35	6.11	5.71
up to 18 sq in	67.59	35.97	18.87	14.55	11.14	9.71	9.37	8.88
up to 24 sq in	68.33	36.70	23.59	19.03	15.18	13.76	13.47	12.80
Over 24 sq in	EMAIL FOR QUOTE							

For .050" satin silver or satin black anodized aluminum, add 10%.  
 For color fill backgrounds, add 10%.



**NAME BADGES:**

Etched badges, typically as ovals or rectangles, with optional individual's personalized name. Multiple metal alloy options in a bright or satin finish, including attachment options. **50 piece minimum order.**

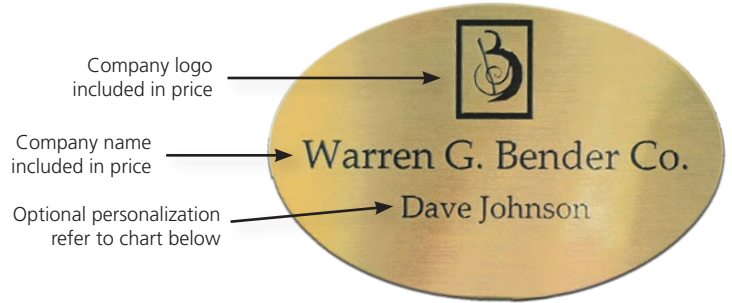
**.020" Satin Brass - Price Per Piece (50 pc. min.)**

Total Area Per Piece	50-99 pieces	100-249 pieces	250-499 pieces	500+ pieces
up to 6 sq in	\$18.99/ea	\$9.57/ea	\$5.09/ea	\$3.89/ea

Metal Alloy	Gauge	Pricing	Etched Area - Options				Printed*	Per Badge Personalization Fee**		
			Color Fill	Frosted	Antique	Extra Color		Etched	Printed	Engraved/Oxidized
Satin Brass	.020"	As Shown	X	X	X	\$70/color	\$4.25	\$3.25	\$4.25	
Satin Copper	.020"	+5%	X	X	X	\$70/color	\$4.25	\$3.25	\$4.25	
Nickel Silver	.018"	+10%	X	X	X	\$70/color	\$4.25	\$3.25	\$4.25	
Stainless Steel	.029"	less 5%	X	X	n/a	\$70/color	\$4.25	\$3.25	n/a	
Anodized Aluminum	.025"	less 10%	X	X	n/a	\$70/color	\$4.25	\$3.25	n/a	

\*Printing extra colors: Screen printing fee per color. One fill color included in pricing.

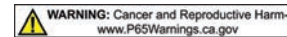
\*\*Personalization Fee: Fee for adding up to 2 lines to badge, separate names and titles. Company name and logo - included in pricing.



**Included in Price:**

Badge Attachment - magnetic clasp or safety pin  
Any stock size / die shape up to 6 sq. / inch  
First etched color fill. Recessed or raised copy.

**NOTE: Nickel Silver**



**WALLET CARDS:**

Etched wallet cards, with optional individual's personalized name. Multiple metal alloy options in a bright or satin finish.

**50 piece minimum order.**

**.020" Satin Brass - Price Per Piece (50 pc. min.)**

Total Area Per Piece	50-99 pieces	100-249 pieces	250-499 pieces	500+ pieces
up to 9 sq in	\$13.76	\$6.93	\$3.69	\$2.81

Metal Alloy	Gauge	Pricing	Etched Area - Options				Printed*	Per Wallet Card Personalization Fee**		
			Color Fill	Frosted	Antique	Extra Color		Etched	Printed	Engraved/Oxidized
Satin Brass	.020"	As Shown	X	X	X	\$70/color	\$4.25	\$3.25	\$4.25	
Satin Copper	.020"	+5%	X	X	X	\$70/color	\$4.25	\$3.25	\$4.25	
Nickel Silver	.018"	+10%	X	X	X	\$70/color	\$4.25	\$3.25	\$4.25	
Stainless Steel	.029"	less 5%	X	X	n/a	\$70/color	\$4.25	\$3.25	n/a	
Anodized Aluminum	.025"	less 10%	X	X	n/a	\$70/color	\$4.25	\$3.25	n/a	

\*Printing extra colors: Screen printing fee per color. One fill color included in pricing.

\*\*Personalization Fee: Fee for adding up to 2 lines to wallet card, separate names and titles. Company name and logo - included in pricing.



**Included in Price:**

Satin finish on back  
Any stock size / die shape up to 9 sq. / inch  
First etched color fill. Recessed or raised copy.

**NOTE: Nickel Silver**



**HOLD AND RELEASE PROGRAM:**

We will inventory your items and release them as needed. All billing is handled with the initial order and includes a program set-up charge of \$41.50 plus \$6.00 per inventoried item. There are no minimum quantities, shipping charges, or invoices when badges are released and we will keep your badges in inventory for up to 2 years. Most releases will be processed and shipped within 48 hours of submission. Text from provided lists of personalizations will be imprinted as provided, including capitalization of names. Digital proofs are available, but require additional production time. All releases will be shipped via U.S. Postal Service or customer supplied UPS or FedEx account.

Hold and Release Personalizations

With limited exceptions, personalization must be printed black (consult factory for use of other colors), engraved or sublimated. Etched personalizations not available with this program.



## Etched Brass

Brass plates are available with a satin or a bright finish, in .020" and .040" thicknesses.



## Etched Nickel Silver

**WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

Nickel silver is available with a satin or bright finish, in .018" and .040" thicknesses.



## Etched Copper

Copper is available with a satin finish, in .020" thickness.



## Etched Stainless Steel

430 stainless steel is available with a satin finish, in .029" and .050" thicknesses.

304 & 316 stainless steel is available with a satin finish in .029" and .050" thickness.



## Etched Anodized Aluminum

Anodized aluminum plates are available with a satin finish, in .025" and .050" thicknesses.



Restrictions may apply for color fill backgrounds that bleed off the edge of the plate. All returns are unpainted.

## DIGITAL UV PRINTED ALUMINUM

A lightweight, economical option for full color, intricate designs that are durable and fade resistant. UV digital printed plates are available on gloss white, satin gold, or satin silver .020" aluminum and are not recommended for outdoor applications.

### .020" White, Gold or Silver - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$24.36	\$10.13	\$5.74	\$3.06	\$1.73	\$1.28	\$1.16	\$1.05
up to 6 sq in	26.35	11.30	6.61	3.69	2.35	1.80	1.61	1.43
up to 9 sq in	28.33	12.47	7.47	4.32	2.99	2.23	2.03	1.80
up to 12 sq in	29.91	13.64	8.33	5.33	3.58	2.75	2.50	2.24
up to 18 sq in	33.88	15.83	9.97	6.83	4.89	3.90	3.50	3.10
up to 24 sq in	37.35	17.98	11.59	8.12	6.21	5.02	4.51	3.98
Over 24 sq in	EMAIL FOR QUOTE							

For .040" silver digital UV printed aluminum, add 10%.



## SCREEN PRINTED ALUMINUM

Screen printing continues to be one of the most popular imprinting process due to its durability, precision, and ability to match colors. The baked-on inks are long-lasting, and provide superior quality in almost any environment.

### .025" Aluminum - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$50.78	\$20.43	\$9.74	\$4.72	\$2.17	\$1.37	\$1.30	\$1.10
up to 6 sq in	51.05	20.66	10.04	4.88	2.47	1.85	1.57	1.36
up to 9 sq in	51.33	21.05	10.35	5.22	3.24	2.17	1.88	1.67
up to 12 sq in	51.65	21.30	10.65	5.50	3.52	2.44	2.16	1.93
up to 18 sq in	52.62	21.95	11.26	7.40	4.21	3.11	2.81	2.57
up to 24 sq in	53.26	23.24	12.17	8.36	5.09	3.99	3.70	3.42
Over 24 sq in	EMAIL FOR QUOTE							

For .040" White or satin silver screen printed aluminum, add 25%.  
For more than one screen printed color, add \$70 per color.



## SUBLIMATED ALUMINUM

High resolution and low cost make sublimated plates the perfect option for the cost conscious consumer. Sublimated plates are available on gloss white, satin gold, or satin silver .020" aluminum and are not recommended for outdoor applications.

### .020" White, Gold or Silver - Price Per Piece (10 pc. min.)

Total Area Per Piece	10 - 24 pieces	25 - 49 pieces	50 - 99 pieces	100 - 249 pieces	250 - 499 pieces	500 - 749 pieces	750 - 999 pieces	1,000+ pieces
up to 3 sq in	\$21.78	\$8.85	\$4.30	\$2.21	\$1.24	\$0.93	\$0.90	\$0.71
up to 6 sq in	22.12	9.72	4.71	2.43	1.62	1.32	1.26	1.01
up to 9 sq in	22.47	9.99	5.12	2.86	2.10	1.73	1.67	1.43
up to 12 sq in	22.81	10.45	5.53	3.25	2.47	2.09	2.04	1.92
up to 18 sq in	24.30	11.92	6.35	4.40	3.40	2.99	2.91	2.45
up to 24 sq in	24.99	12.61	7.58	5.66	4.55	4.14	4.07	3.88
Over 24 sq in	EMAIL FOR QUOTE							

For .040" white or satin silver sublimated aluminum, add 25%.





## Fabrication Options:

### Holes and Slots

When bolts, screws, or rivets will be used for plate mounting. Holes can be countersunk. Specify diameter and any relation to grain direction. Specify locations using Edge-to-Edge, Edge-to-Center, or Center-to-Center dimensions. **(Price is per hole or slot)**  
 Add – \$0.13 ea. + \$41.50 set-up | Center-to-Center Spacing - \$0.13 ea. + \$58 set-up | Countersunk (.040" min thickness) - \$0.42 ea. + \$83 set-up

### Double Face Tape (Full or partial coverage available)

2-mil 3M clear tape – \$0.07/sq.in. | 5-mil 3M clear tape - \$0.08/sq.in. | 8.5-mil. Tesa yellow tape - \$0.13/sq.in. | 1/32" Foam black/white tape- \$0.17/sq.in.

### Custom Corners

Standard corners are square. Corners can be optionally rounded, inverted, or clipped. Some dies may have these corners included.

Add (for any optional style) - \$0.53 per plate + \$41.50 set-up



### Stamped Serial Numbers

For manufacturing and equipment inventory. Available in 1/16", 1/8", 5/32", or 1/4" tall numbers, 9-digit maximum  
 Consecutive Serial #s - \$0.25 / line + \$41.50 | Non-Consecutive Serial #s - \$0.33 / line + \$41.50

### Beveled Edges

Available on satin finish, .040" minimum thickness.  
 Add - \$0.25 / lin. in. + \$41.50 set-up

### Finished Satin Backs

Add - 5%

### Magnetic Backing

Add - \$0.17 / sq. in.

### PMS® Color Matching for Screen Print or Etch Fill

Add - \$25.00/color

### Art Specifications:

Charges for art, typesetting, or color separations will be quoted by our staff. We accept files in CorelDraw, Illustrator, and InDesign. Vector artwork is preferred. Acceptable raster file formats are: bmp, jpg, psd, pdf, or tiff, but may incur an art charge. When applicable, send fonts or convert text to curves/outlines to avoid substitutions. All submitted art should have a copy sent along for verification purposes. Artwork can be e-mailed to (Sales@GeminiSignProducts.com).

### Line Strokes and Borders

All borders must have a minimum thickness of 0.05". Hairline (approx. 0.0035") is not recommended for the etching process as the detail starts to break down. The legibility of fonts are affected differently if you are etching the background and leaving raised letters, versus etching the detail. Heavier, bolder fonts should be used when etching away the background, and fonts that are curvy or calligraphy based should be avoided.

### Proofs and Pre-Production Samples

No charge for first proof. Email Sales@GeminiSignProducts.com for price and delivery if pre-production samples are needed.

### Production

Imprinted Products (Etched, Screen Printed, Sublimated, UV/Digital Printed): 10 business days.

### Standard Screen Print and Etch Fill Colors

Standard screen print and etch fill colors are shown below. These are approximate color references. Color may vary depending on substrate color and finish.

No. 10 Red	No. 13 Medium Blue	No. 14 Reflex Blue	No. 15 Dark Blue	No. 18 Black	No. 21 Brown	No. 25 White	No. 28 Yellow	No. 31 Green	No. 35 Burgundy	No. 40 Gold	No. 41 Silver
1805C	3015C	Reflex Blue	294C	Process Black	4625C	White	108C	348C	202C	871C	877C



## OUR LIFETIME GUARANTEE

Gemini guarantees all of our products for life. That means that should a product fade, break or contain any defect, we will refinish or replace the defective materials at no cost to you, as long as the plaque is installed in its original location.

All Gemini products are designed to last a lifetime. We test all our materials and finishes, refine our coating technology, and deliver a product that we know will last much longer than the life of any other product you may install. From experience in the field and from our test lab results, we know that our products will last in excess of 10 years without any noticeable degradation in appearance. And we know, from many installations around the world, that many of our products last longer than that.

Please note that our guarantee applies to defective material only, as described in our warranty statement.

## THANK YOU FOR CHOOSING GEMINI!

Gemini is a leading manufacturer of plaques and panels, as well as dimensional letters and logos. We sell only through sign professionals, graphics resellers, and awards and recognition retailers. We offer the lowest prices in the industry, and our high quality products are backed by our lifetime guarantee.

### SELECTING AND ORDERING YOUR PRODUCTS

- ▶ Review your customer's needs and budget.
- ▶ Explore ideas and options in our image gallery. Call our customer service representatives for helpful suggestions and answers to your questions.
- ▶ Use the pricing tables to determine which products fit your budget. For items that require a custom quote, call or email us using the information below.
- ▶ Select a size, style and material for your plaque.
- ▶ Review finishing and mounting options for the product you have chosen (included with the pricing tables). Calculate pricing for specialty options using the guidelines listed.
- ▶ Contact us to place your order:

**PHONE** 1-877-877-2922  
**FAX** 1-800-421-1256  
**EMAIL** Plaques@GeminiSignProducts.com  
**WEB** [GeminiSignProducts.com](http://GeminiSignProducts.com)

Send your art files to us at the appropriate email address above. All files must be vector files, except photographs for UV printing or image plaques. Vector files use curves or paths rather than pixels. Common file types include Illustrator (.ai, .eps or .pdf), Corel (.cdr), Gerber (.plt), Flexi (.fs), or Signlab (.eps). Photo files should be .jpg or .tif files at the highest resolution available. Include your company name and phone number when you send your artwork, and reference any quotation number you may have received. Large files (over 10 MB) must be sent through our web portal at [GeminiSignProducts.com](http://GeminiSignProducts.com) — look for the button on our Partner Portal Dashboard.

### INSTALLATION TIPS

- ▶ Plaques installed on stucco require spacers on studs
- ▶ Gemini will not be able to warranty plaques that will be installed in ground or where they will be possibly walked on, as this has a greater risk of compromising the clear coat.

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#### THIS IMPORTANT NOTICE TO PURCHASER APPLIES TO ALL GEMINI PRODUCTS

The following warranty is in lieu of all warranties expressed or implied. Specifically, Seller and Manufacturer disclaims any warranty of merchant-ability or of fitness for a particular purpose and manufacturer/seller's only obligation shall be to replace such quantity of the product proved to be defective. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for his or her intended use and user assumes all risk and liability whatsoever in connection therewith. The foregoing may not be altered except by an agreement signed by officers of seller and manufacturer.



## FREQUENTLY ASKED QUESTIONS

### **Q: Is the mounting hardware included with stakes and posts?**

**A:** Yes.

### **Q: What is the standard Gemini plaque clear coat?**

**A:** Satin, which is 15% matte. Matte and gloss are also available. There is no extra charge for any of our clear coats.

### **Q: What is the difference between a plaque and a plate?**

**A:** Gemini plaque thickness ranges from 1/16" in our etched product line all the way up to 1" in our cast product line – with many thickness options in between! Plates start in thickness at 1/16" and go as thin as .018". Plates are recommended for interior use only and typically are ordered in higher quantity (10 piece minimum). Gemini's Lifetime Guarantee applies to interior and exterior applications for plaques and interior applications for plates, unless otherwise noted.

### **Q: Does Gemini offer "rush" orders for an extra charge?**

**A:** No. Typically production for standard plaques takes eight working days after layout approval is signed. Customers can rush their shipping with expedited freight charges.

### **Q: What does Lifetime Guarantee mean?**

**A:** Gemini guarantees all precision tooled, cast & architectural etched plaques for life. This means that should your plaque fade or contain any defect, we will refinish or replace the defective material at no cost to you, as long as the plaque is installed in its original location. Gemini will not cover your cost of removal, re-installation or any subsequent work done on the mounting surface. Name plates, tags & badges warranty can be found on page 46.

*You can find more details about our guarantee on page 56.*

### **Q: Does Gemini quote freight charges?**

**A:** Gemini offers guaranteed ground freight charges on most orders to better serve our customers. If you require rush shipping, please make a request when placing your order. See page 58 for more information.

### **Q: Are there charges for creating layouts?**

**A:** Gemini will create up to two layouts per order at no charge to our customers. If a third layout is requested, a charge of \$25 will be applied.

### **Q: What is Gemini's return policy?**

**A:** Most Gemini products are custom-made for specific applications. However, as a service to our customers, we offer a credit (within 6 months of order shipment) of up to 50% of the original net price for returns, \$500 max. Freight is not included in the credit.

### **Q: What is the smallest letter that can be used?**

**A:** Using Gemini Times New Roman, Bookman Old Style or Myriad, minimum height is 1/4" for letters in all uppercase, 3/8" for text that uses both uppercase and lowercase letters.

# GUARANTEED GROUND FREIGHT

## CALCULATING FREIGHT AND ADDITIONAL CHARGES

For any single order shipped to one location within the Continental United States by standard ground delivery, Gemini offers one-rate freight that includes all freight charges, handling fees, C.O.D. charges and convenience fees. The freight pricing tables correspond to payment and freight methods. Unless you are subject to a local tax, the tables show the total amount that will be added to your invoice to deliver Gemini products to your door. Sales tax may apply in the following U.S. states: CA, MN, IA, NV, TX, VA & WA.

### GEMINI SHIPPING DETAILS:

- ▶ Gemini standard shipping is via UPS.
- ▶ An \$8.00 minimum charge per order applies to ship via another specified carrier.
- ▶ Shipping with another specified carrier will require a pick up request and result in an additional day to your estimated delivery date.
- ▶ An \$8.00 handling fee applies per order if using your chosen carrier or Gemini's Guaranteed Ground Freight. (fee included in Guaranteed Freight total)
- ▶ You may provide your own UPS account number to bill shipping charges for all small package shipments. This number will be stored in our system and used for all future UPS small package shipments. (the \$8.00 handling fee will apply)
- ▶ Orders too large to ship and bill on a UPS small package account number will have actual truck freight applied unless a specified LTL carrier is provided.

Orders that have multiple shipment points, or that originate from more than one Gemini location, will be charged an amount not to exceed the one-rate freight charge for an order of equivalent size.

## EXPEDITED FREIGHT

Expedited freight is available, but is billed at normal published rates from the point of origin of the Gemini manufacturing location to your delivery destination. Freight estimates are available by contacting Gemini's customer service at **1-877-877-2922**.

## OVERSIZED FREIGHT

Several items in the catalog are noted to be oversized. These items may incur oversize surcharges when shipped via UPS or via truck. Special truck freight requirements, such as lift gates, may also incur additional freight surcharges above the guaranteed ground freight rates.

# FREIGHT TABLES

## PAY BY CHECK OR MONEY ORDER

Total Order Value	Guaranteed Ground Freight
Up to \$50	\$12.99
\$50.01–\$150.00	\$18.99
\$150.01–\$300.00	\$26.99
\$300.01–\$450.00	\$33.99
\$450.01–\$900.00	\$43.99
\$900.01–\$2,000.00	\$65.99
\$2,000.01–\$3,500.00	\$106.99
\$3,500.01–\$5,000.00	\$159.99
\$5,000.01 and up	\$204.99

## PAY BY CREDIT CARD VISA / MASTERCARD

Total Order Value	Guaranteed Ground Freight
Up to \$50	\$15.99
\$50.01–\$150.00	\$22.99
\$150.01–\$300.00	\$31.99
\$300.01–\$450.00	\$42.99
\$450.01–\$900.00	\$57.99
\$900.01–\$2,000.00	\$81.99
\$2,000.01–\$3,500.00	\$134.99
\$3,500.01–\$5,000.00	\$209.99
\$5,000.01 and up	\$264.99

## PAY BY C.O.D.

Total Order Value	Guaranteed Ground Freight
Up to \$50	\$26.99
\$50.01–\$150.00	\$32.99
\$150.01–\$300.00	\$40.99
\$300.01–\$450.00	\$47.99
\$450.01–\$900.00	\$57.99
\$900.01–\$2,000.00	\$79.99
\$2,000.01–\$3,500.00	\$120.99
\$3,500.01–\$5,000.00	\$173.99
\$5,000.01 and up	\$218.99



# GUARANTEED GROUND FREIGHT PLAQUES


## LOWER YOUR FREIGHT COSTS: FILL OUT A CREDIT APPLICATION

Gemini has a long history of working with sign professionals to provide them with high quality products at the lowest possible price. This includes working with them to eliminate unnecessary transaction fees by credit card and freight companies that are outside of Gemini's control. We prefer offering credit to our customers rather than building costs into the price of our products that covers these hidden charges. Another advantage of net terms allows Partners the ability to view invoice balances and pay online via GeminiSignProducts.com > Partner Portal. Click Payment Portal to experience the convenience of this payment option today.

Email [credit@GeminiSignProducts.com](mailto:credit@GeminiSignProducts.com) to request a credit application today or with any Payment Portal questions. If you would like to pay your account balance by credit card, Gemini will assess a convenience fee (see table below).

## PAY YOUR ACCOUNT BALANCE BY CREDIT CARD

Total Order Value	Guaranteed Ground Freight
Up to \$50	\$3.00
\$50.01-\$150.00	\$4.00
\$150.01-\$300.00	\$5.00
\$300.01-\$450.00	\$9.00
\$450.01-\$900.00	\$14.00
\$900.01-\$2,000.00	\$16.00
\$2,000.01-\$3,500.00	\$28.00
\$3,500.01-\$5,000.00	\$50.00
\$5,000.01 and up	\$60.00



**GEMINI**

103 Mensing Way • Cannon Falls, MN 55009  
 PH 800-538-8377 • FX 800-421-1256 • [creditapp@gemini-signproducts.com](mailto:creditapp@gemini-signproducts.com)

**CREDIT APPLICATION**

Application Date \_\_\_\_\_

---

**COMPANY INFORMATION**

Company Name \_\_\_\_\_

Billing Street Address \_\_\_\_\_ City \_\_\_\_\_

State/Province \_\_\_\_\_ Zip/Postal Code \_\_\_\_\_ Country \_\_\_\_\_ Main Phone \_\_\_\_\_ Main Fax \_\_\_\_\_

Accounts Payable Contact \_\_\_\_\_ Email \_\_\_\_\_ Direct Phone \_\_\_\_\_ Direct Fax \_\_\_\_\_

**TERMS: NET 10, PAYABLE 30 DAYS** (50% down payment may be required on orders over \$1,000, as stated in the catalog.) Applicants signature accepts financial responsibility to pay all invoices in compliance with our credit terms. No other terms apply unless agreed to in writing. Customers with established Gemini credit are expected to pay net within terms or account may be changed to C.O.D. or prepaid.

**LATE CHARGES** Applicant agrees to pay late charges at a rate of 1-1/2% per month on any balance not paid within terms.

**LEGAL AND COLLECTION FEES** Applicant agrees to pay all collection expenses including reasonable attorneys fees if the need should arise.

**PAST DUE INVOICES** Will cause delays in shipments.

Please allow 1-2 weeks to complete processing. Your order will be processed C.O.D. or with current terms until your credit is approved. I hereby certify that all the information submitted is correct. I authorize Gemini to obtain a personal credit report. I understand the credit terms and do hereby authorize the listed bank and references to release credit information to Gemini.

Name \_\_\_\_\_ Signature \_\_\_\_\_

**BANK INFORMATION**

Bank Name \_\_\_\_\_ Bank Phone \_\_\_\_\_

Street Address \_\_\_\_\_ City \_\_\_\_\_ State/Province \_\_\_\_\_ Zip/Postal Code \_\_\_\_\_

Bank Contact Person \_\_\_\_\_ Bank Account Number \_\_\_\_\_

**OWNERSHIP INFORMATION**

Owners Name \_\_\_\_\_ Social Security # (US Only) \_\_\_\_\_

Home Street Address \_\_\_\_\_ City \_\_\_\_\_ State/Province \_\_\_\_\_ Zip/Postal Code \_\_\_\_\_

Home/Cell Phone \_\_\_\_\_ Home Email \_\_\_\_\_

Officer Name \_\_\_\_\_ Title \_\_\_\_\_

State Incorporation \_\_\_\_\_ Federal ID# (US Only) \_\_\_\_\_



## Why Gemini For All Your Dimensional Signage

### **A Proven Track Record.**

Gemini has been an established name in the sign industry for the past half century. Organized in 1963 in Minneapolis, Minnesota. We originally specialized in the manufacture of vacuum-formed plastic products. Shortly thereafter we began manufacturing plastic letters, which marked the beginning of our involvement in the sign industry.

Despite dramatic changes in the way the world does business, our philosophy has remained unchanged: to provide the highest quality letters, logos and plaques, at the lowest possible cost, hassle-free, with the quickest delivery in the industry.

### **Capacity for Any Project.**

We have plants located in Minnesota, Iowa, Nevada, Texas and Virginia in the United States; Neustadt, Canada; and Reynosa, Mexico. With more than 600,000 square feet of manufacturing space, we have the capability to handle any custom project that comes our way—large or small.

### **Industry Knowledge.**

We routinely work with virtually every material used in the sign-making process. Our investment in research, development and testing keeps us on the leading edge.

### **Environmental Manufacturing Practices.**

We've always had a long-standing commitment to earth-friendly production, as evidenced by our use of recycled, recyclable and regionally manufactured products, setting the standard for best practices in the industry.

### **Quality Backed by a Lifetime Guarantee.**

Whether you are looking for custom metal, plastic, or illuminated letters, or a cast or precision tooled plaque you can rest assured that your Gemini purchase will be constructed from the highest quality materials and will be guaranteed for life. With our quick turnaround, we hope you'll never have a reason to leave us.

### **Committed to Our Customers.**

Our non-wavering commitment to our customers and our consistent dedication to excellence have produced a client base that includes some of the most respected organizations in the world. When you partner with us, you become an extension of our family.





## Sending Digital Files

Quality vector art is preferred upon placing any request. Art fees may apply if additional design work is required.

### Guidelines:

#### Precision Tooled Plaques

- For most fonts, raised Capital letters should be .375" (approximately 40pt) high. Some fonts, however, can go as low as .25" (approximately 27pt) high, such as: Arial, Cambria, Georgia, Helvetica, Myriad, and Optima.
- Recessed letter sizes are dependent on the stroke width of the letter. Bold fonts are best suited for this task. All parts of the letter, including serifs if applicable, should be at least .03" thick.
- Kerning should allow for .03" of space between letters.
- Recessed areas in logos, seals or other line art should also be at least .03" wide.
- Condensing, thickening, or otherwise distorting the font may alter the required size.



#### Cast Plaques

- Raised letters:
  - o Serif fonts such as Times New Roman, Garamond, or Goudy can be produced at .25" (approximately 27pt) high.
  - o San serif fonts such as Helvetica, Arial or Myriad can be produced at .2" (approximately 21pt) high.
- Recessed letters and any recessed detail inside logos, seals, or other line art requires a minimum stroke width of .0625".
- Kerning should allow for .03" of space between letters.
- Condensing, thickening, or otherwise distorting the font may alter the required size.

#### Etched Plaques

- Recessed stroke limit for etching is .007" or .5pt. Raised strokes should be no thinner than .03" or 2.5pt.
- Recessed letters, in most cases, can be produced as small as .125" (approximately 13pt).
- Raised copy requirements vary depending on font. The minimum stroke width is .03" for all parts of the letter including serifs.

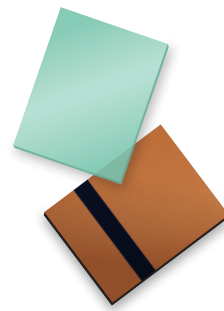
#### Accepted File Formats

- **Vector Graphics** should be saved as PDF, AI, or EPS. Artwork rendered in CorelDraw, Composer, or FlexiSign may be exported as vector PDF files. Architectural drawings rendered in CAD may require reworking since they are generally not compatible with art programs.
- **Photos** should be saved as either PSD, TIF, JPG or PNG. Any supplied image should look crisp, clear and be free of pixelization on your screen when enlarged to the desired size on the final product.

#### TIPS FOR SENDING ARTWORK

1. Convert all fonts to "outlines" or "curves."
2. Provide all photo files separately without edits or cropping. Gemini will perform all required photo edits.
3. If adding braille, please let us know what needs to be translated.
4. Provide us with specification details in either the email or artwork file.
5. Large files can be uploaded through our website [www.geminisignproducts.com](http://www.geminisignproducts.com) by logging in and clicking "upload" artwork.

# Now two new choices for your engraving substrate needs.



**Duets™ by Gemini** is our vast selection of high-performance engraving substrates in the industry's most requested materials, ever-expanding color combinations and finishes.

<b>DuetsTactiles™</b> ADA & APPLIQUÉ	<b>Duets™ Laser</b> INDOOR	<b>Duets™ Laser XT</b> OUTDOOR/INDOOR	<b>Duets™ Laser XT</b> REVERSE
Modern colors to match any decor for the important ADA wayfinding segment of your business.	The colors and finishes you need for high-contrast, precision engraving in indoor applications.	Durable substrates for high-performance outdoor and indoor use that resist the ravages of weather and sun.	Offers contemporary, vivid color, both indoors and out, in back-lit signage applications.
<b>DuetsContours™</b> FLEXIBLE	<b>Duets™ Rotary</b> INDOOR	<b>DuetsUltimates™</b> MAXIMUM DURABILITY	<b>DuetsAccents™</b> ENHANCED STYLE
Flexible, thin and durable microsurfaced substrate delivers an exquisite engraved surface for curved and thin applications.	Offers the highest level of engravability and is available in the wide selection of colors and finishes customers want.	<b>NEW!</b> Features a heavy-duty top layer that offers increased abrasion resistance and damage protection for the harshest environments.	<b>NEW!</b> A selection of transparent, translucent and opaque colors to enhance the style of your signage.

## Special orders are our specialty.

We welcome your custom orders and do our best to respond to the requests of our customers. We can provide substrates that meet your specific design requirements. Our selection is constantly expanding, so if you don't see the color combination, pattern or material thickness you need, give us a call.

# Your guide to beautiful signage.

**The Duets Swatch Binder** contains a complete set of removable swatch chips for every color, pattern and finish we offer. When you make the small investment in the Duets Swatch Binder, you'll have a tool that you'll turn to time and again.

## No charge for replacement swatch chips or samples.

Serving you is what we do best. So replacement Duets color swatch chips are always free. As are 6-inch square production samples of many standard products.

Whether you need to reload your Duets Swatch Binder, present a number of color options to a customer, or bring a sample of their concept to life, it's our priority to get you the color swatch chips and product samples you need, quickly.

Ask your provider, go to [DuetsByGemini.com](http://DuetsByGemini.com) or call 800.548.3356 today to order your Duets Swatch Binder.

*There's never a charge for replacement color swatch chips or 6" x 6" samples of select Duets product.*





# Substrates for superior ADA signage.

## **A better sign starts with better materials.**

ADA wayfinding signage is a vital component to any architectural sign-making business. Your customers rely on you not only produce appealing signage that enhances the interior space of a building, but also complies with the Americans with Disabilities Act Accessibilities Guidelines (ADAAG).

DuetsTactiles™ by Gemini offers a wide selection of high-performance substrates designed specifically for ADA wayfinding appliqué signage.

## **Color contrast made simple.**

The ADAAG provides guidance on surfaces that need to contrast visually with their surroundings to assist the disabled, including those who are visually impaired. Requirements for ADA wayfinding state that signs must be non-glare and characters must contrast with their background.

The chart on the inside of this guide compares all of the possible color combinations that can be achieved with DuetsTactiles substrates and appliqué. Choose the color schemes that are compatible with building décor, and the color combination that provides a significant degree of contrast between characters and background, giving consideration to lighting and environmental factors.





**Duets**  
BY GEMINI

# We've got you covered.

## Now available in-stock, nationwide.

Now you can get Duets premium engraving, ADA and architectural sign substrates in-stock from the industry's leading distributors, coast-to-coast. Contact your engraving materials partner for the fastest availability of the complete and growing selection of Duets substrates, with the familiar personal and local service you're accustomed to receiving.

## We're always ready to help you succeed.

Gemini is committed to providing you with the best engraving materials. The best service. And the best value. That's why we've partnered with the best providers across the country to stock and distribute Duets right near you. If you have technical questions about Duets substrates, need samples or require assistance, our entire team at Gemini and our partners are ready to assist you.

[SDP@GeminiSignProducts.com](mailto:SDP@GeminiSignProducts.com)  
**800-548-3356**

# Take the Duets Challenge.

**CHOICE IS HERE.**

Test a sample of our premier engraving substrates or ADA sign stock against the brands you're using now. We think you'll agree that Duets offers superior performance and value.



**TRY DUETS® LASER XT WITH DURA-GUARD™.**





Duets by Gemini is available from leading distributors nationwide, including:



[bfplasticsinc.com](http://bfplasticsinc.com)  
800-866-7121

■ N. Lawrence, OH

[delviesplastics.com](http://delviesplastics.com)  
800-533-5843

■ Salt Lake City, UT

[hansensupply.com](http://hansensupply.com)  
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■ Seattle, WA  
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[jdsindustries.com](http://jdsindustries.com)  
800-843-8853

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■ Apopka, FL





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